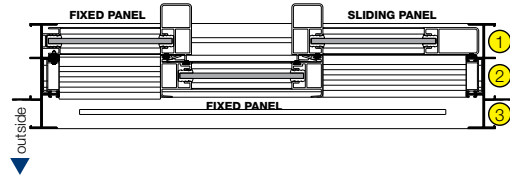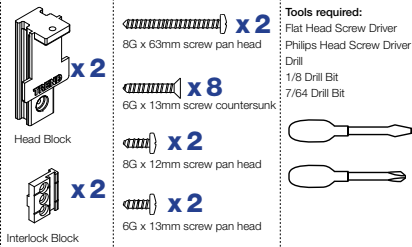# Instructions

Trend® 3 Panel (FFX or XFF) Installation
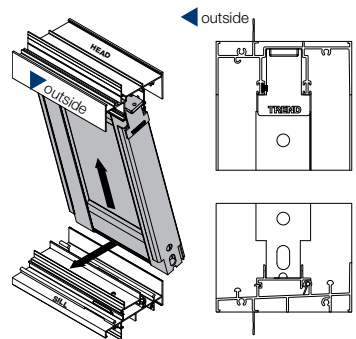
A Final Layout of Panels for Fixed-Fixed-Slide Door. Panel are to be reversed for Slide-Fixed-Fixed Door.
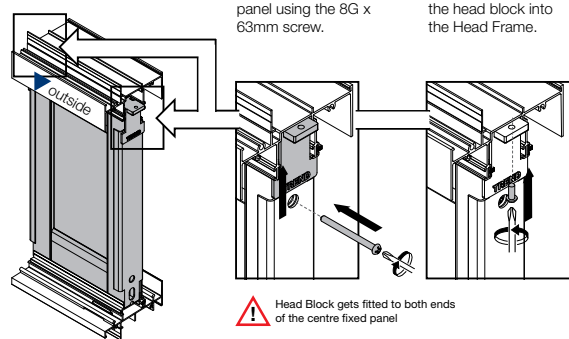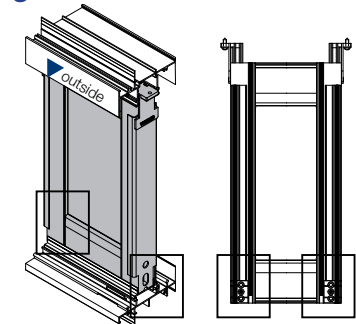
FIXED PANEL
SLIDING PANEL
① ② ③
FIXED PANEL
outside

B Tools and Components

Head Block

x 2

x 2 8G x 63mm screw pan head

x 8 6G x 13mm screw countersunk

x 2 8G x 12mm screw pan head

Interlock Block

x 2

x 2 6G x 13mm screw pan head

Tools required:
Flat Head Screw Driver
Philips Head Screw Driver
Drill
1/8 Drill Bit
7/64 Drill Bit

1 Lift Fixed Panel into the middle channel (2) of the Head Frame

⚠ Minimum of 2 people are required to lift panels.

outside
HEAD
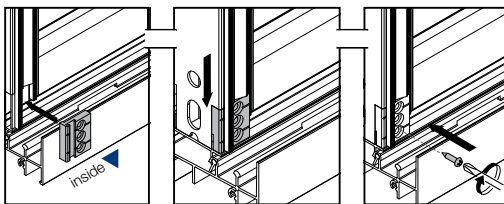outside
SILL

2 Align Fixed Panel into to the fixed panel track.

outside

Lift Head Block to touch the Head Frame. Fix to the panel using the 8G x 63mm screw.

Pre drill holes and use the 8G x 12mm screw to fix it through the head block into the Head Frame.

⚠ Head Block gets fitted to both ends of the centre fixed panel
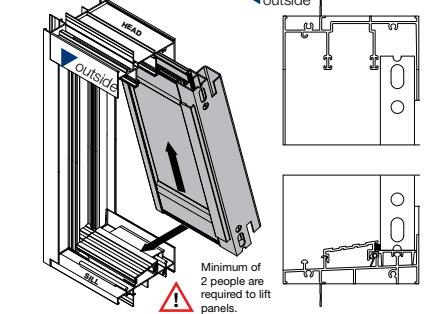
3 Position interlock block as shown

outside

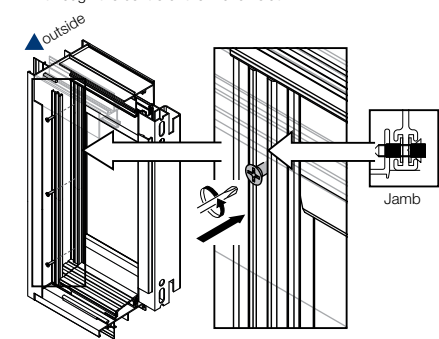Interlock block must align with the mohair slot. Position block to feed mohair through the slot on the block.

Fix Interlock Block with 6G x 13mm screw through the bottom hole of the block

inside
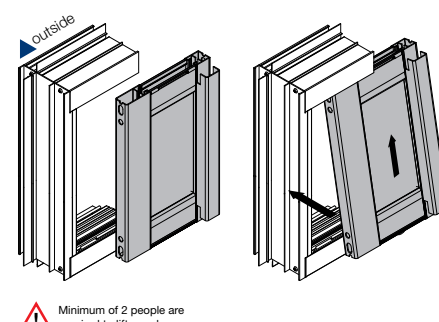
⚠ Interlock Block gets fitted to both ends of the centre fixed panel

4 Lift Fixed Panel into the inside channel (1) of the Head Frame

◀ outside
▶ outside
HEAD
SILL
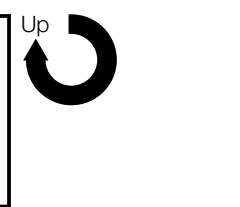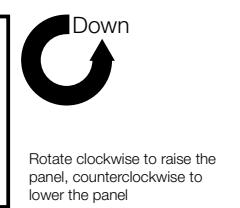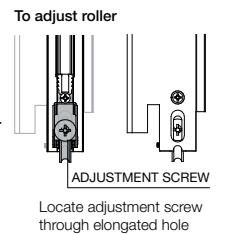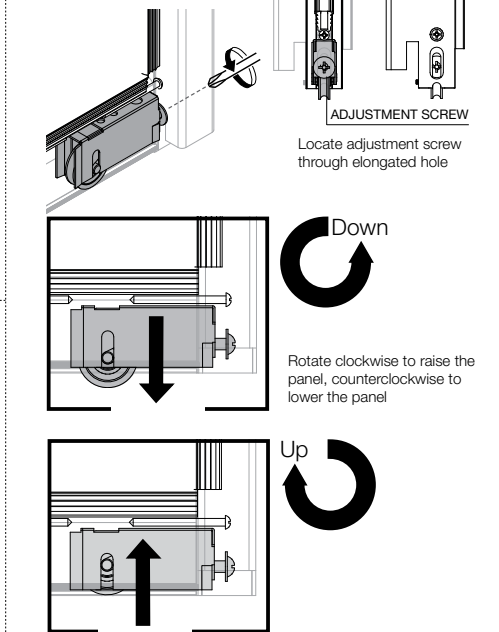
⚠ Minimum of 2 people are required to lift panels.

5 Secure Fixed Panel to the Frame. Pre drill and fix using 6G x 13mm x 3 countersunk screws through the centre of the mohair slot.

▲ outside

Jamb

6 Before installing the Sliding Panel, Adjust the rollers both sides to lower the panel

To adjust roller

ADJUSTMENT SCREW

Locate adjustment screw through elongated hole

Down

Rotate clockwise to raise the panel, counterclockwise to lower the panel

Up

6 Position Sliding Panel so that it is in the open position.

▶ outside

Lift Sliding Panel into the inside channel (1) of the Head Frame.

◀ outside

Test Sliding Panel and adjust the rollers for ease of sliding.

⚠ Minimum of 2 people are required to lift panels.

Please note that drawings are not to scale