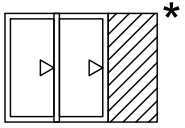


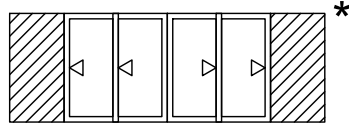
# ***TECHNICAL MANUAL:*** **QUANTUM CAVITY STACKER DOOR**

CONFIGURATIONS



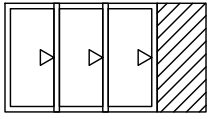
**2 PANEL**  
MAX FRAME WIDTH 4500

**\* SCREEN OPTION AVAILABLE**

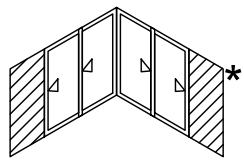


**4 PANEL**  
MAX FRAME WIDTH 6400

**\* SCREEN OPTION AVAILABLE**

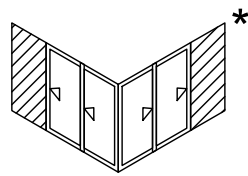


**3 PANEL**  
MAX FRAME WIDTH 6000



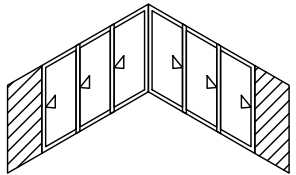
**4 PANEL (2 + 2 INT)**  
MAX FRAME WIDTH 4500 PER RETURN

**\* SCREEN OPTION AVAILABLE**

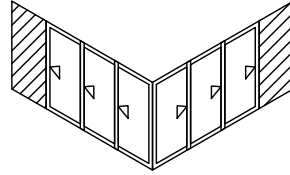


**4 PANEL (2 + 2 EXT)**  
MAX FRAME WIDTH 4500 PER RETURN

**\* SCREEN OPTION AVAILABLE**



**6 PANEL (3 + 3 INT)**  
MAX FRAME WIDTH 6000 PER RETURN

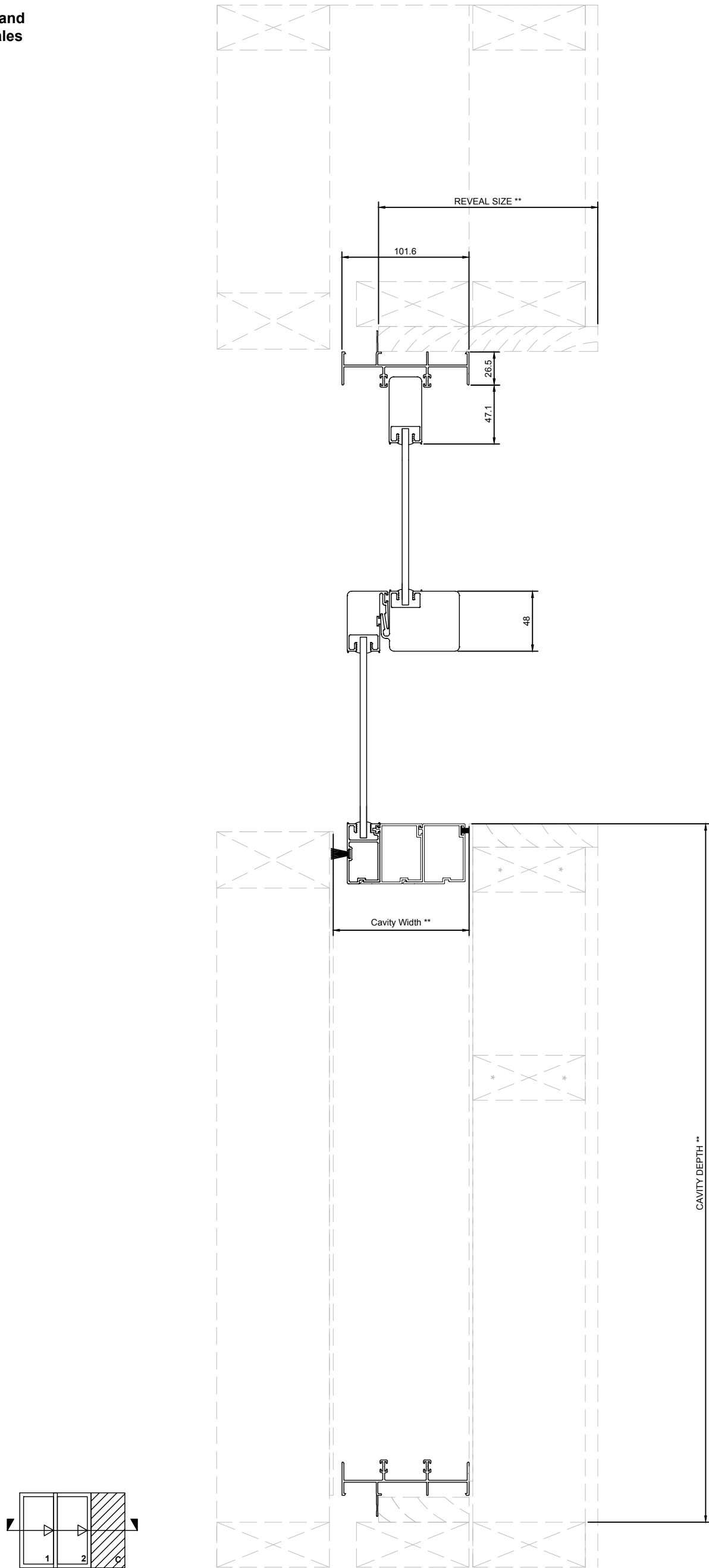


**6 PANEL (3 + 3 EXT)**  
MAX FRAME WIDTH 6000 PER RETURN

# QCSD - TECHNICAL MANUAL

## 4.0 - CROSS SECTIONS | 2 PANEL

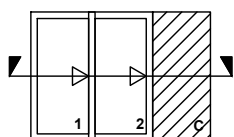
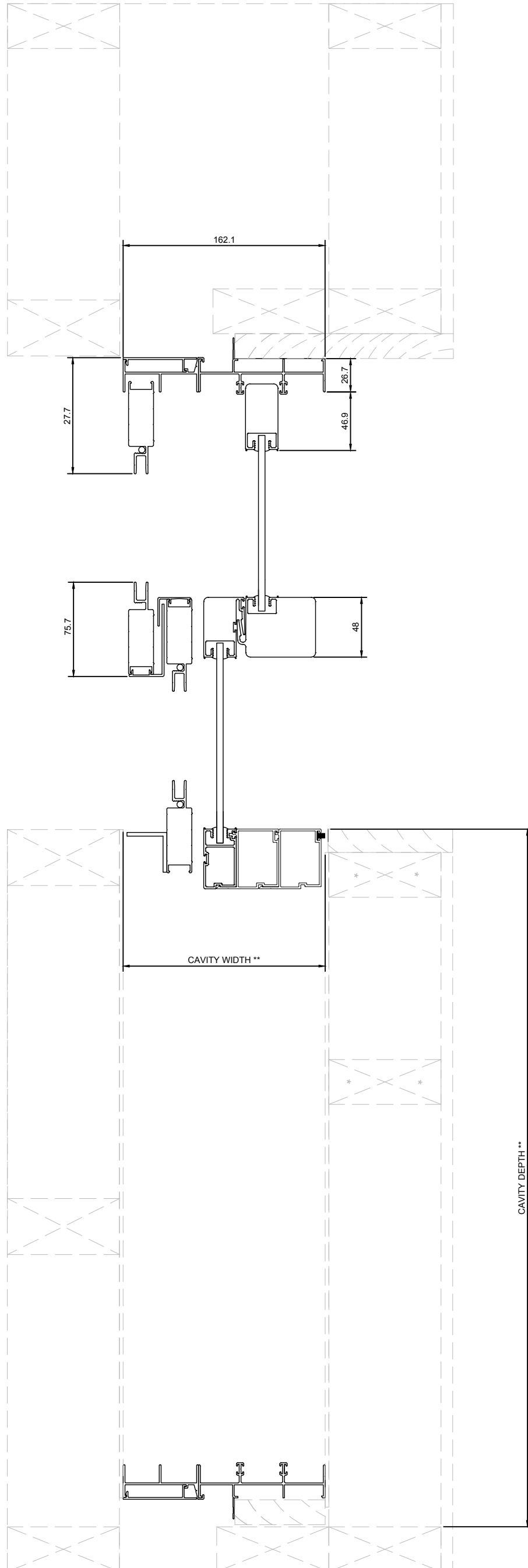
\*\* Size Varies with door size and site rating - ref to Trend Sales Representative



# QCSD - TECHNICAL MANUAL

## 4.0 - CROSS SECTIONS | 2 PANEL WITH SCREENS

\*\* Size Varies with door size and site rating - ref to Trend Sales Representative

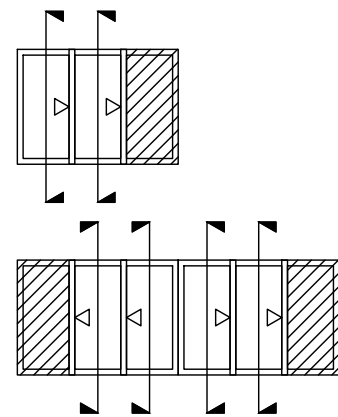
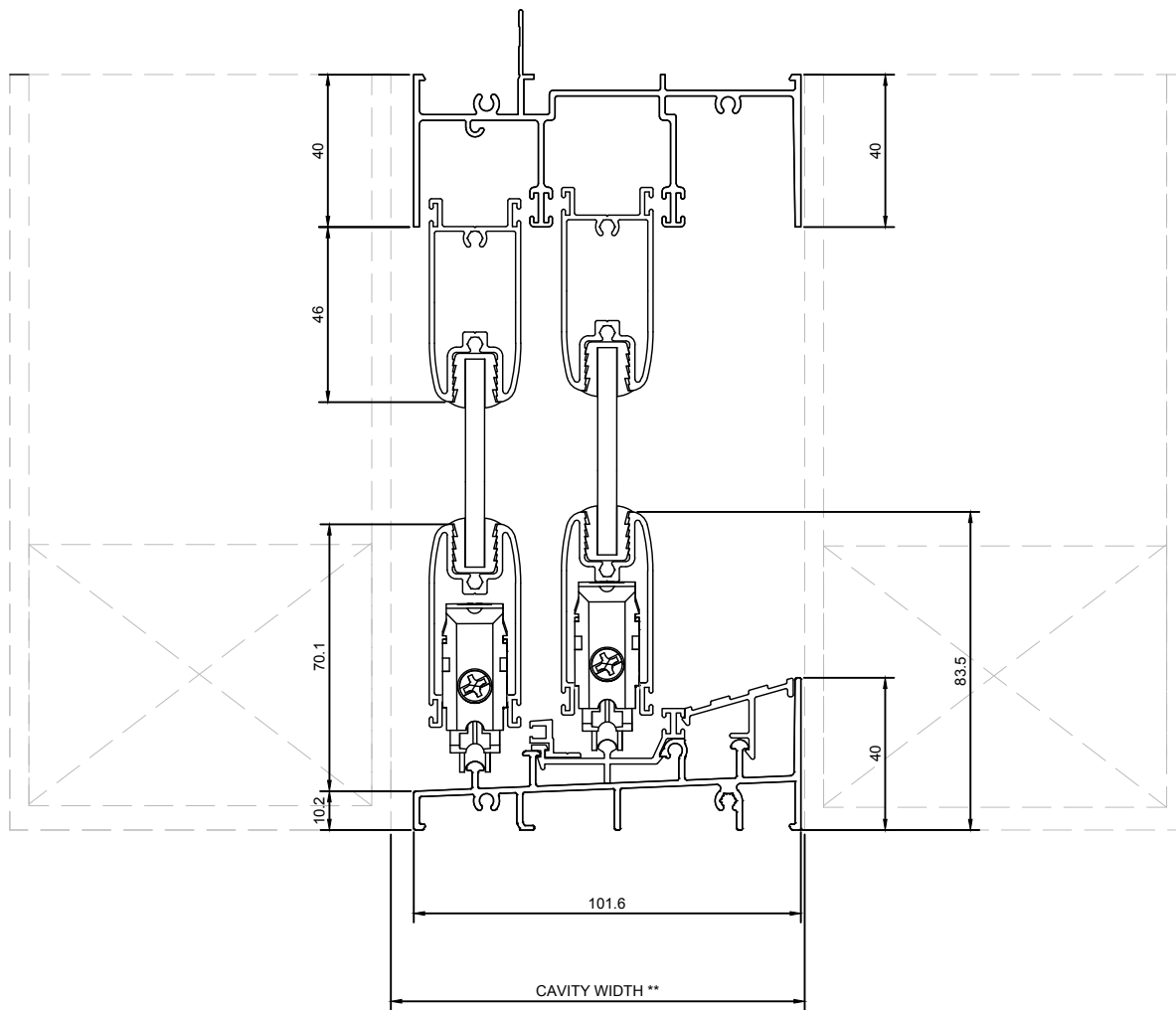


# QCSD - TECHNICAL MANUAL

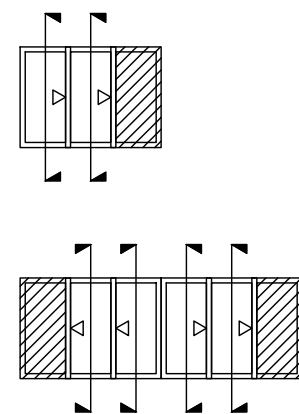
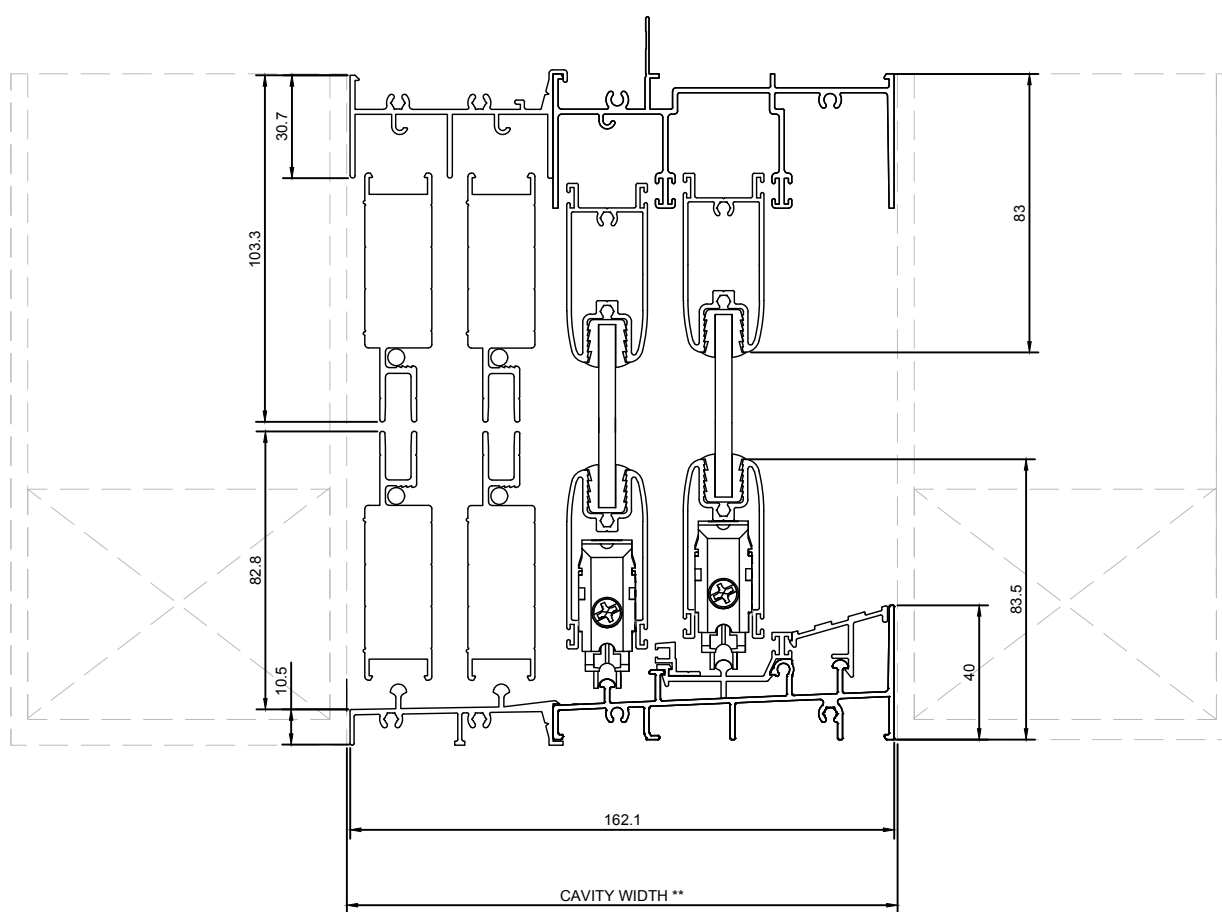
## 4.0 - CROSS SECTIONS | 2 PANEL, 2 PANEL WITH SCREENS, 4 PANEL AND 4 PANEL WITH SCREENS

### 2 PANEL & 4 PANEL

\*\* Size Varies with door size and site rating - ref to Trend Sales Representative



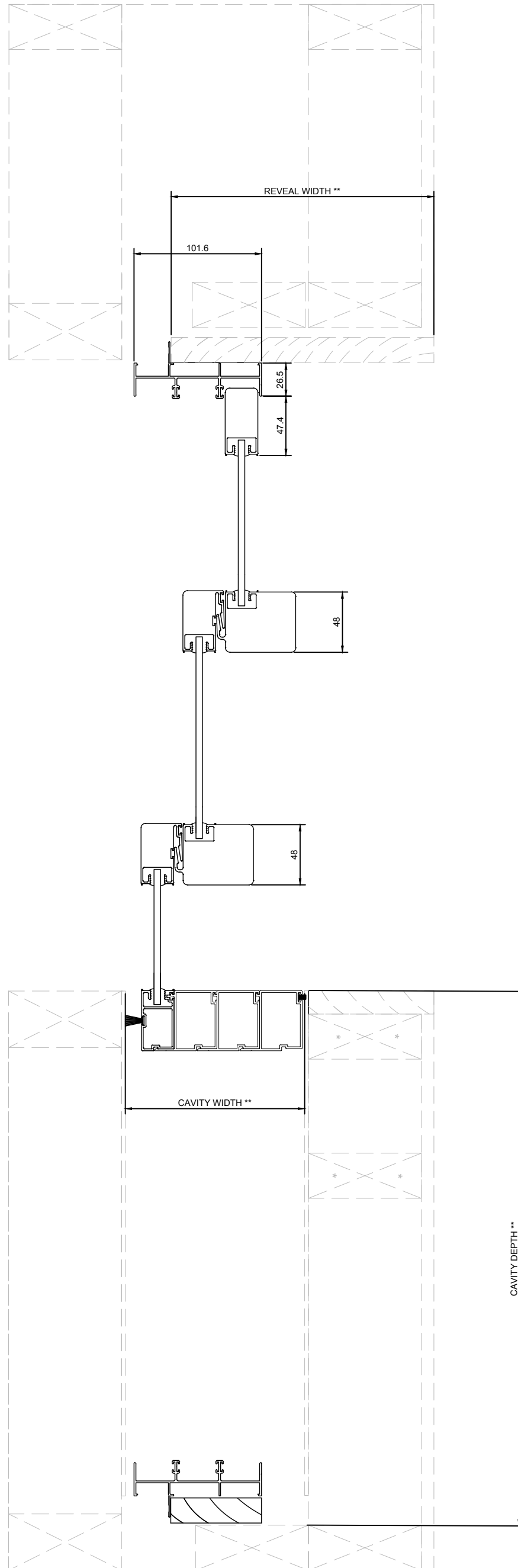
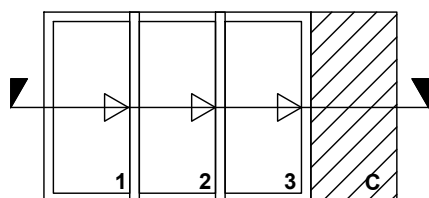
### 2 PANEL WITH SCREENS & 4 PANEL WITH SCREENS



# QCSD - TECHNICAL MANUAL

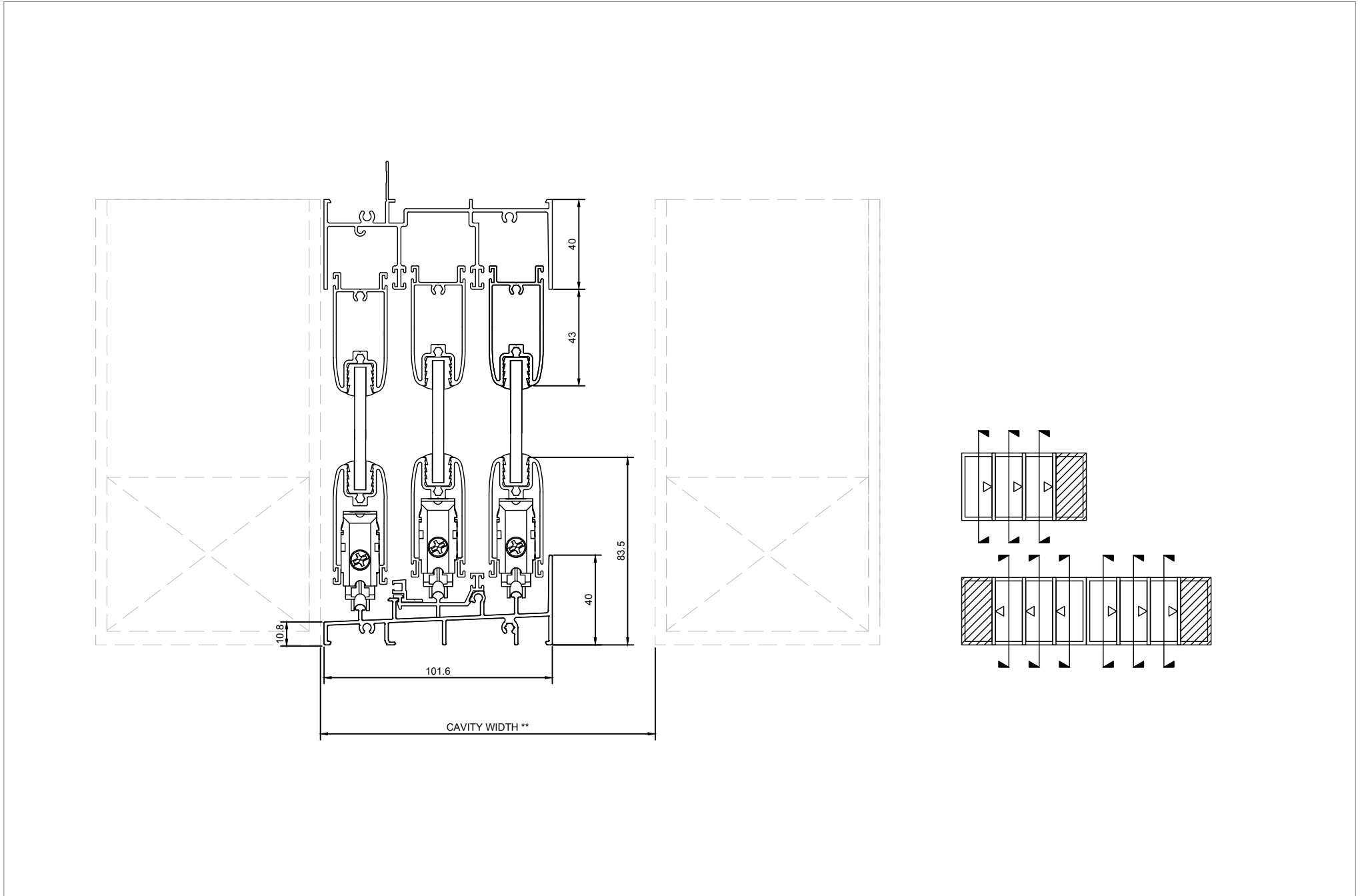
## 4.0 - CROSS SECTIONS | 3 PANEL

\*\* Size Varies with door size and site rating - ref to Trend Sales Representative



# QCSD - TECHNICAL MANUAL

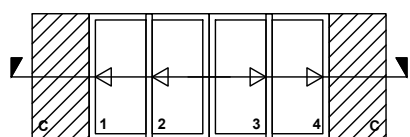
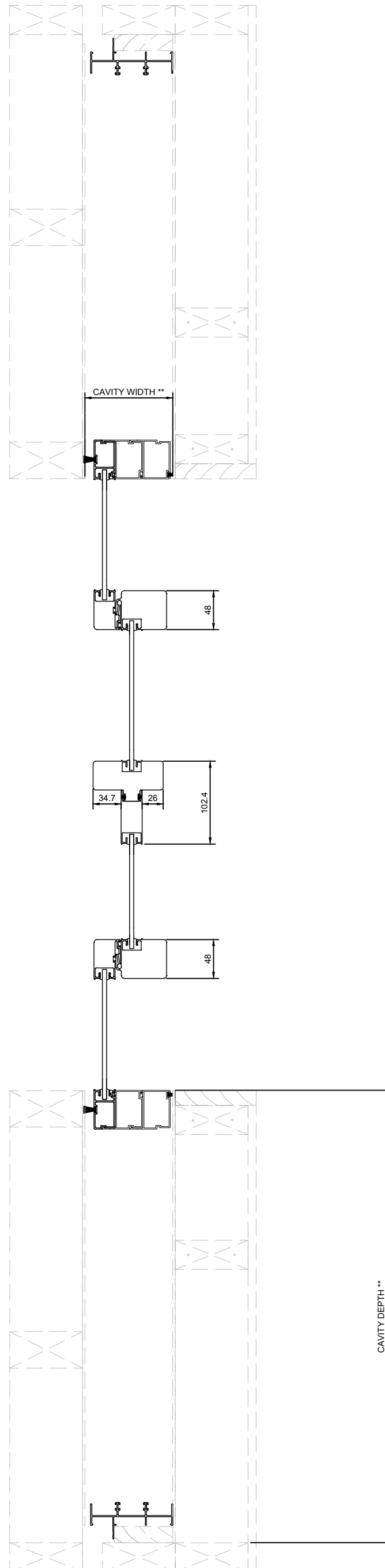
## 4.0 - CROSS SECTIONS | 3 PANEL & 6 PANEL



# QCSD - TECHNICAL MANUAL

## 4.0 - CROSS SECTIONS | 4 PANEL

\*\* Size Varies with door size and site rating - ref to Trend Sales Representative

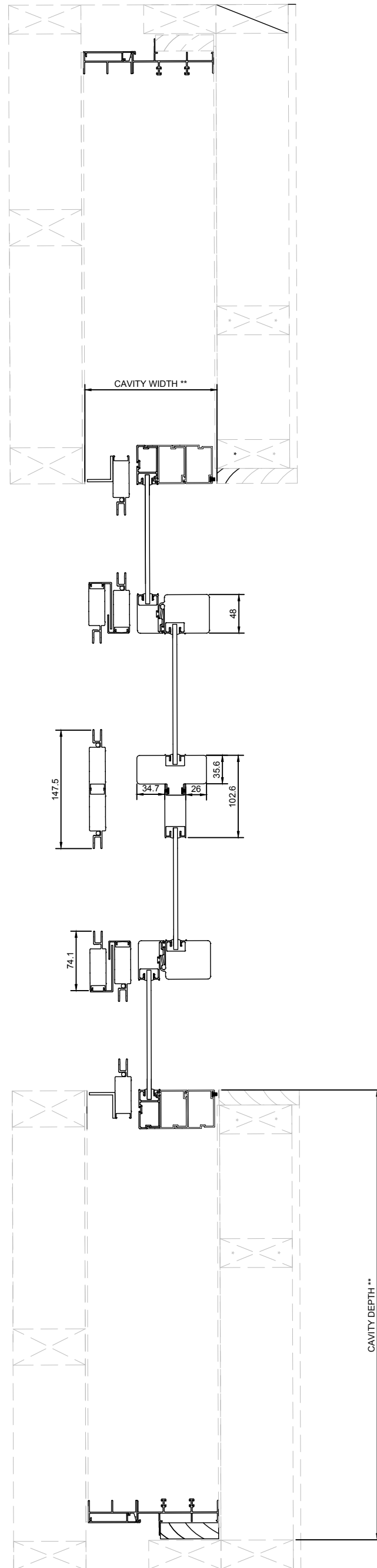
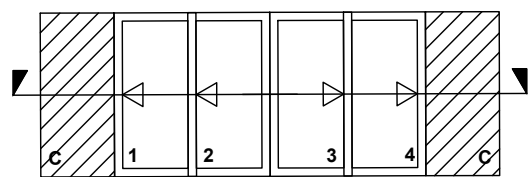




# QCSD - TECHNICAL MANUAL

## 4.0 - CROSS SECTIONS | 4 PANEL WITH SCREENS

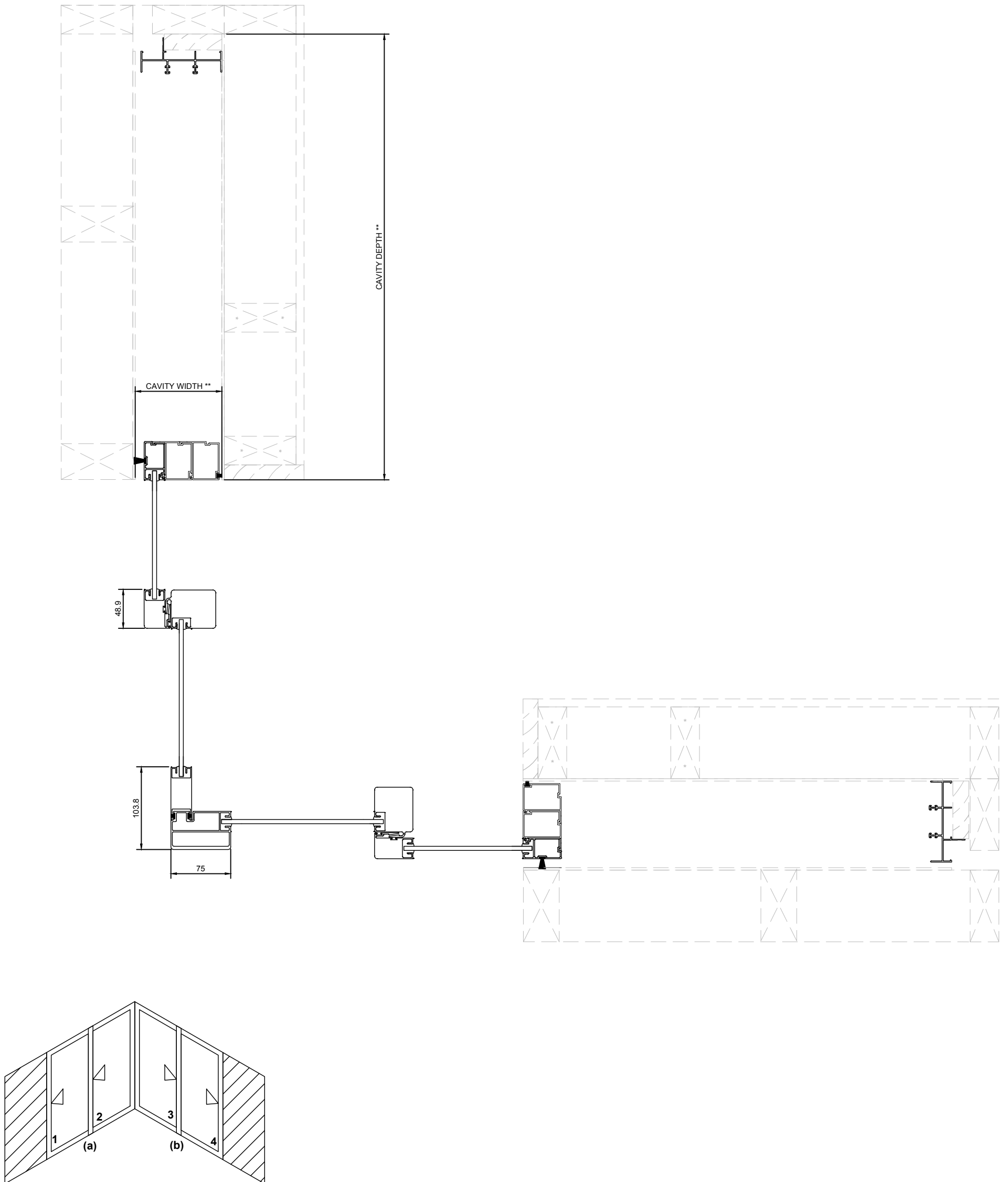
\*\* Size Varies with door size and site rating - ref to Trend Sales Representative



# QCSD - TECHNICAL MANUAL

## 4.0 - CROSS SECTIONS | 2 x 2 PANEL EXTERNAL CORNER

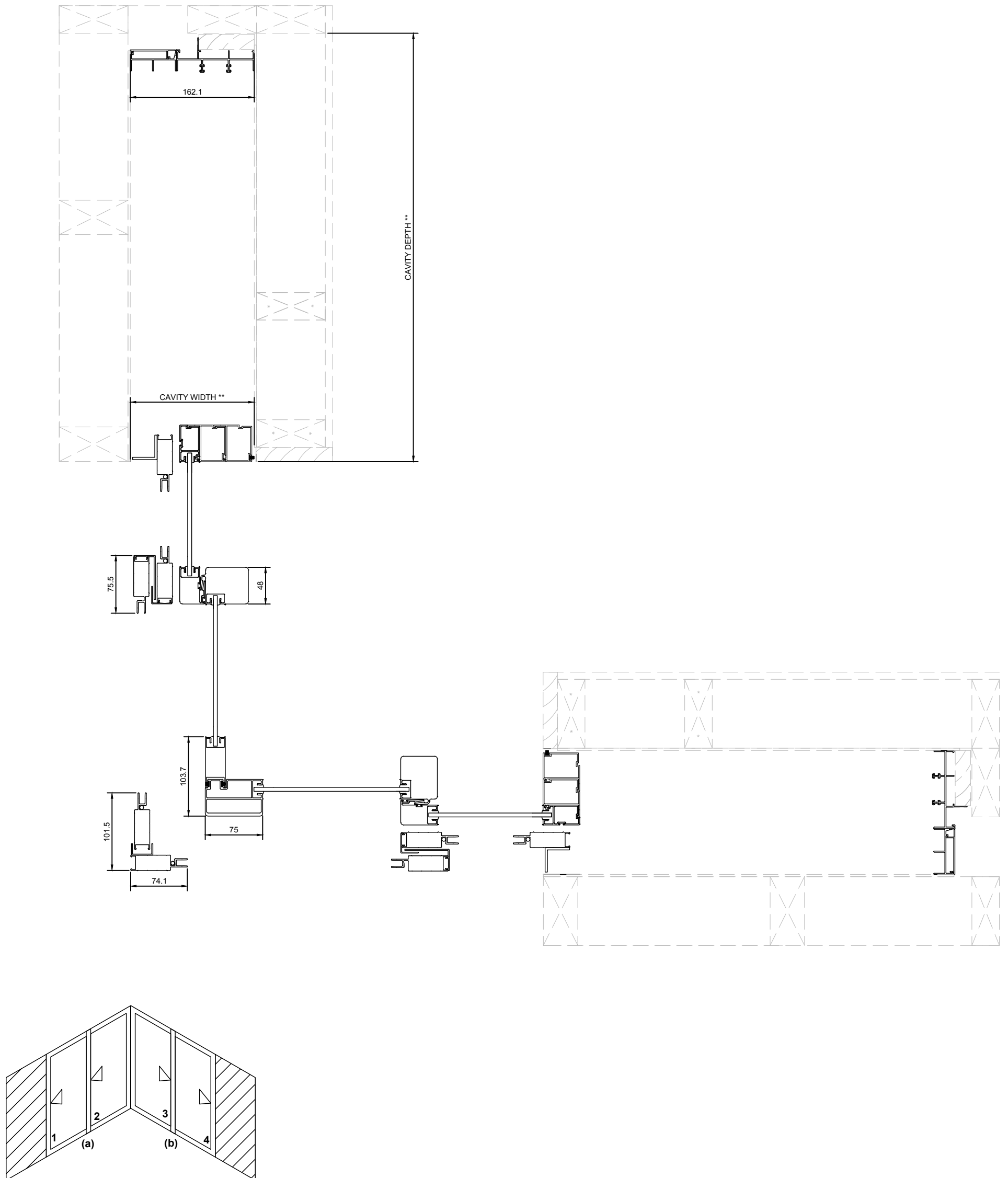
\*\* Size Varies with door size and site rating - ref to Trend Sales Representative



# QCSD - TECHNICAL MANUAL

## 4.0 - CROSS SECTIONS | 2 x 2 PANEL EXTERNAL CORNER WITH SCREENS

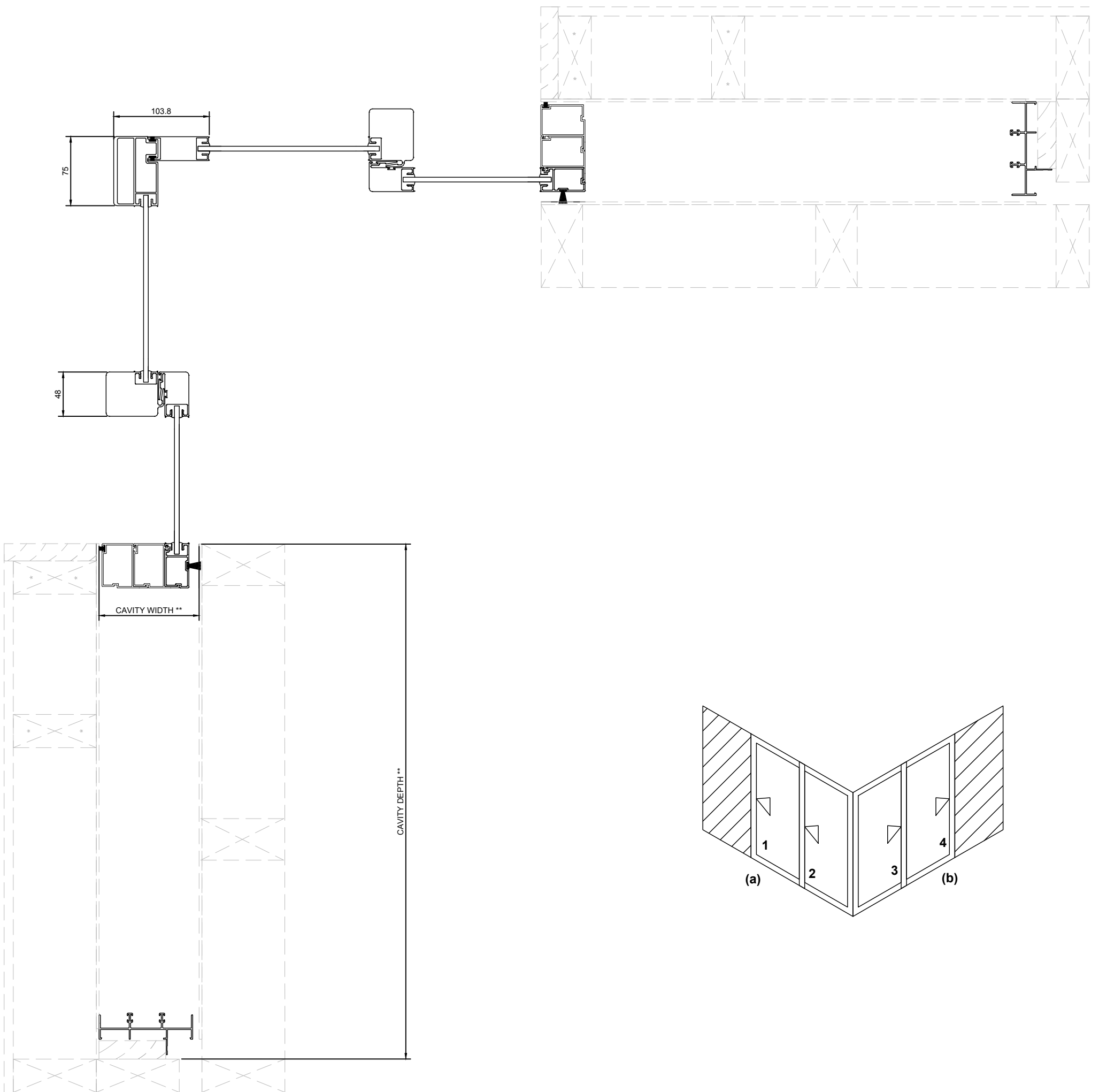
\*\* Size Varies with door size and site rating - ref to Trend Sales Representative



# QCSD - TECHNICAL MANUAL

## 4.0 - CROSS SECTIONS | 2 x 2 PANEL INTERNAL CORNER

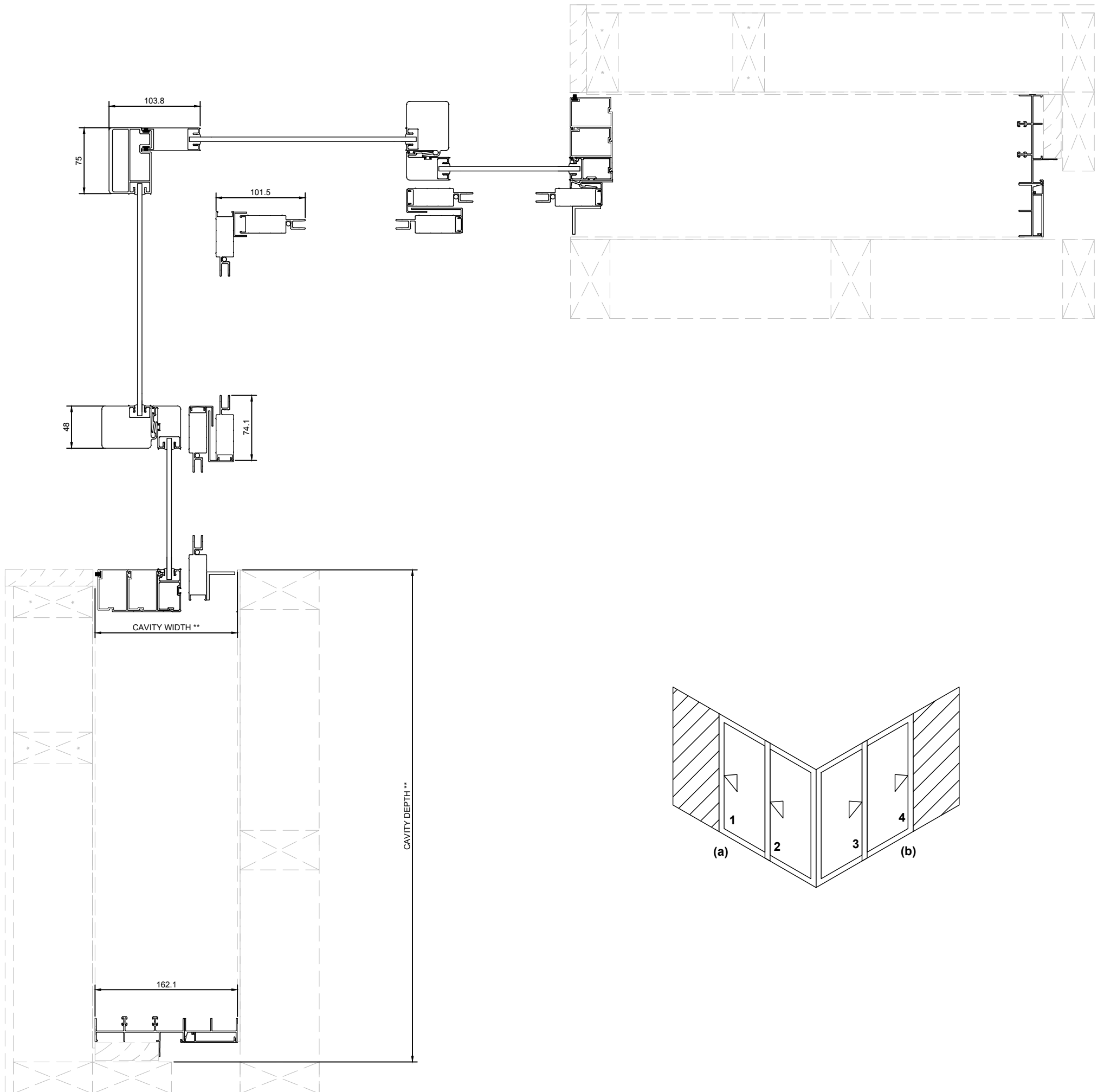
\*\* Size Varies with door size and site rating - ref to Trend Sales Representative



# QCSD - TECHNICAL MANUAL

## 4.0 - CROSS SECTIONS | 2 x 2 PANEL INTERNAL CORNER WITH SCREENS

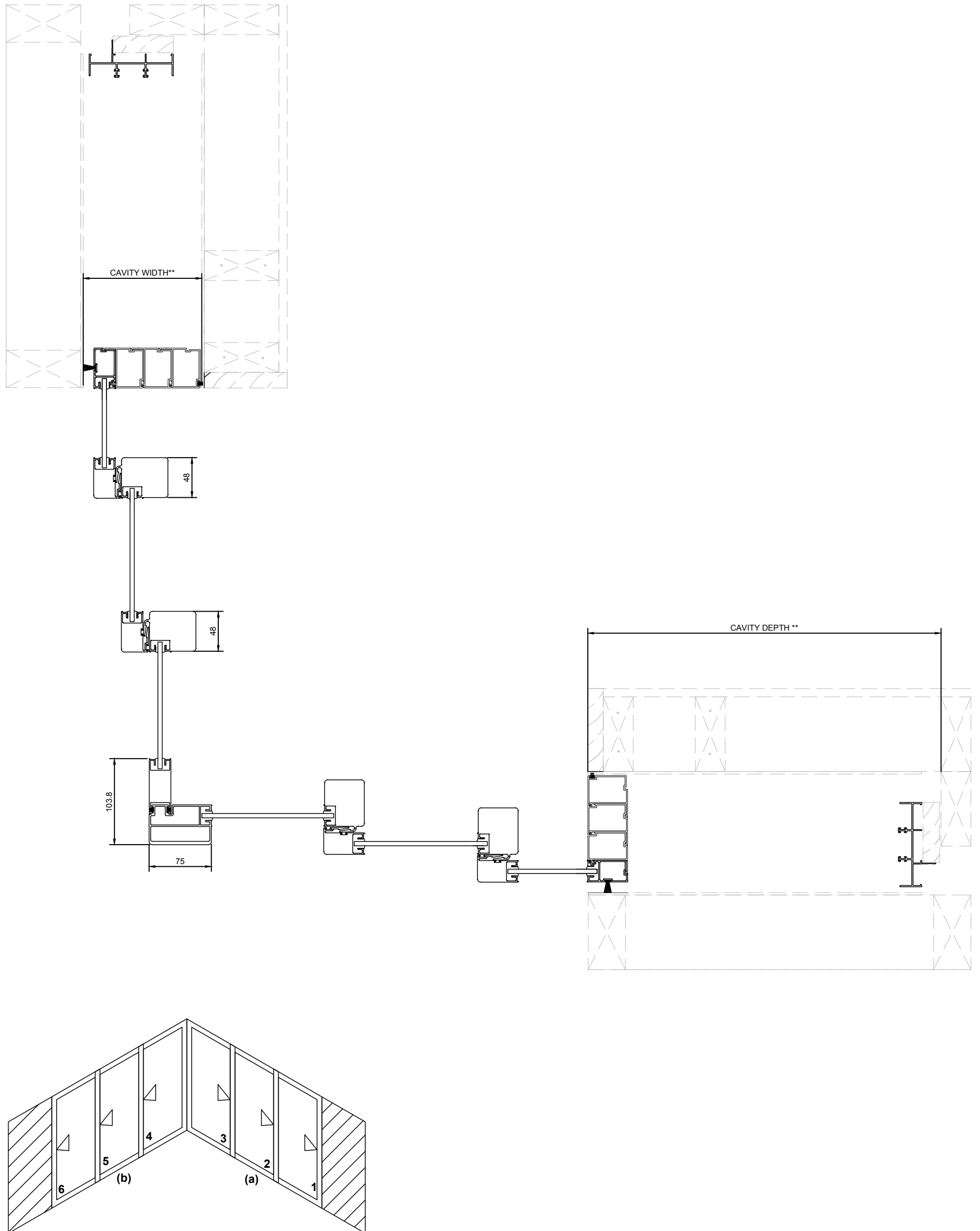
\*\* Size Varies with door size and site rating - ref to Trend Sales Representative



# QCSD - TECHNICAL MANUAL

## 4.0 - CROSS SECTIONS | 3 x 3 PANEL INTERNAL CORNER

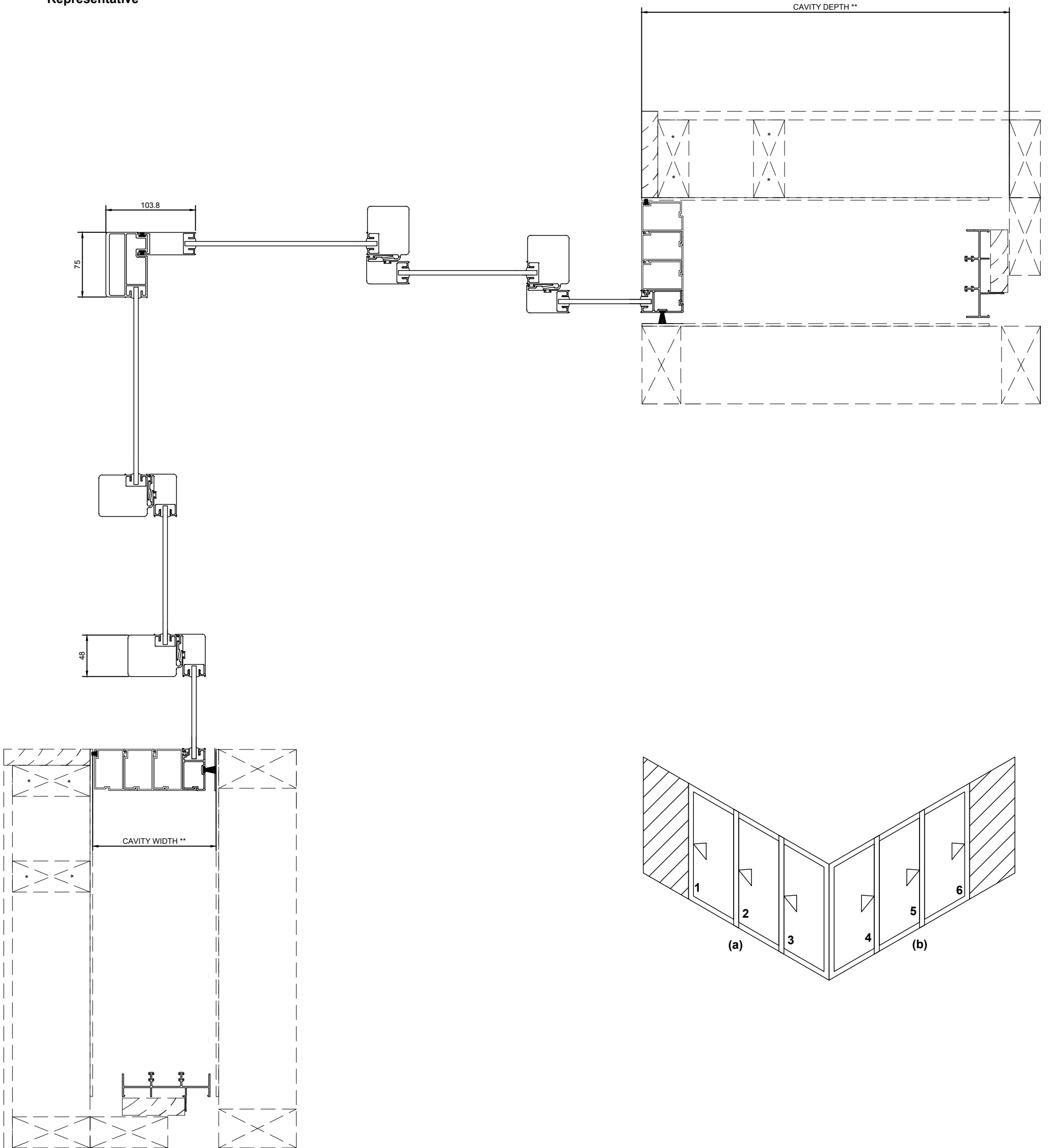
\*\* Size Varies with door size and site rating - ref to Trend Sales Representative



# QCSD - TECHNICAL MANUAL

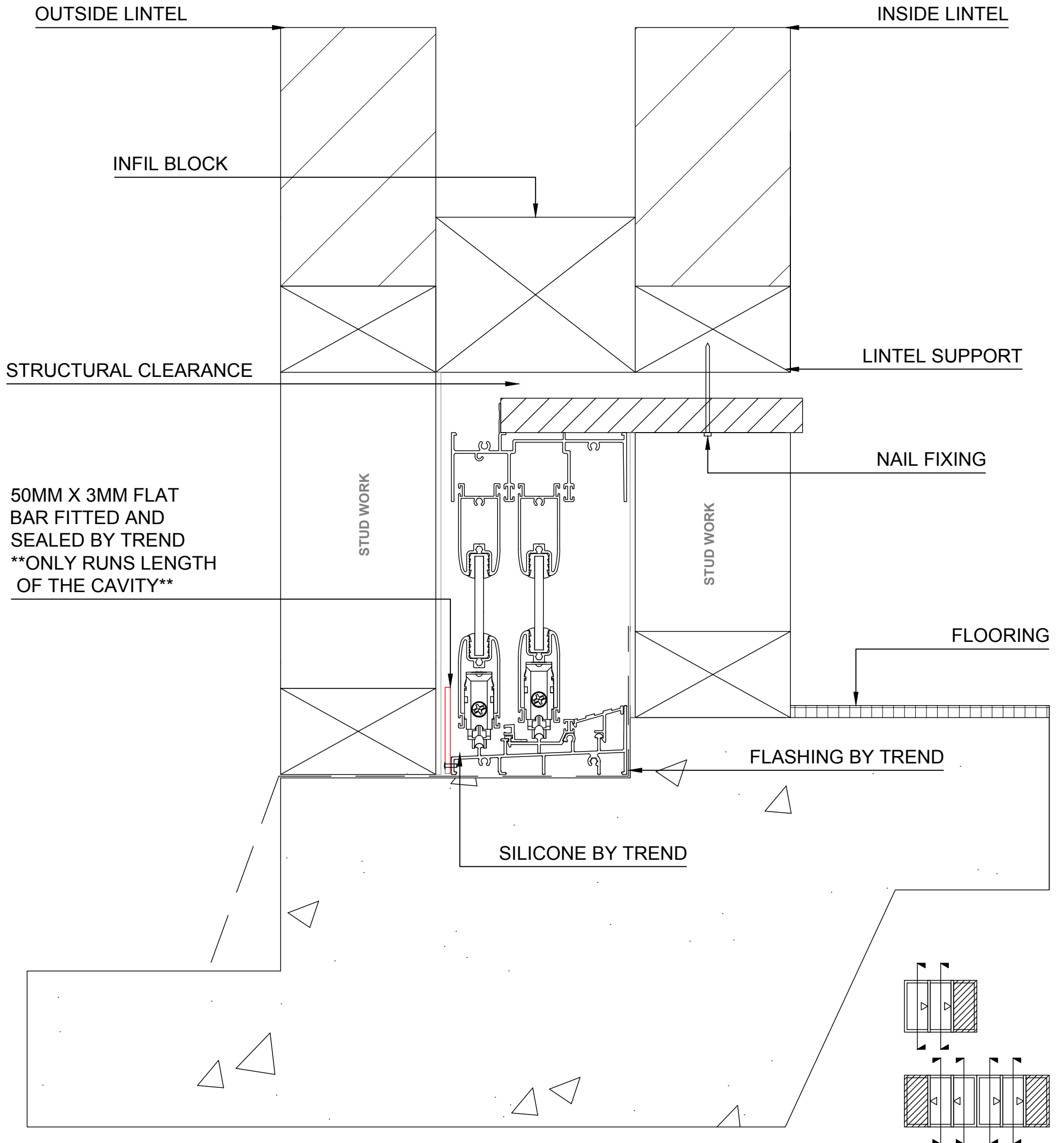
## 4.0 - CROSS SECTIONS | 3 x 3 PANEL EXTERNAL CORNER

\*\* Size Varies with door size and site rating - ref to Trend Sales Representative



# ***BUILDING IN DETAIL***





QCSD - TECHNICAL MANUAL

5.0 - BUILDING IN DETAIL | UNSUPPORTED BRICKWORK | ELEVATION VIEWS | 2 PANEL & 4 PANEL

OUTSIDE BRICKWORK  
(MAX 1800MM  
UNSUPPORTED  
BRICKWORK - BCA)

INSIDE LINTEL

STRUCTURAL CLEARANCE

LINTEL SUPPORT

50MM X 3MM FLAT  
BAR FITTED AND  
SEALED BY TREND  
\*\*ONLY RUNS LENGTH  
OF THE CAVITY\*\*

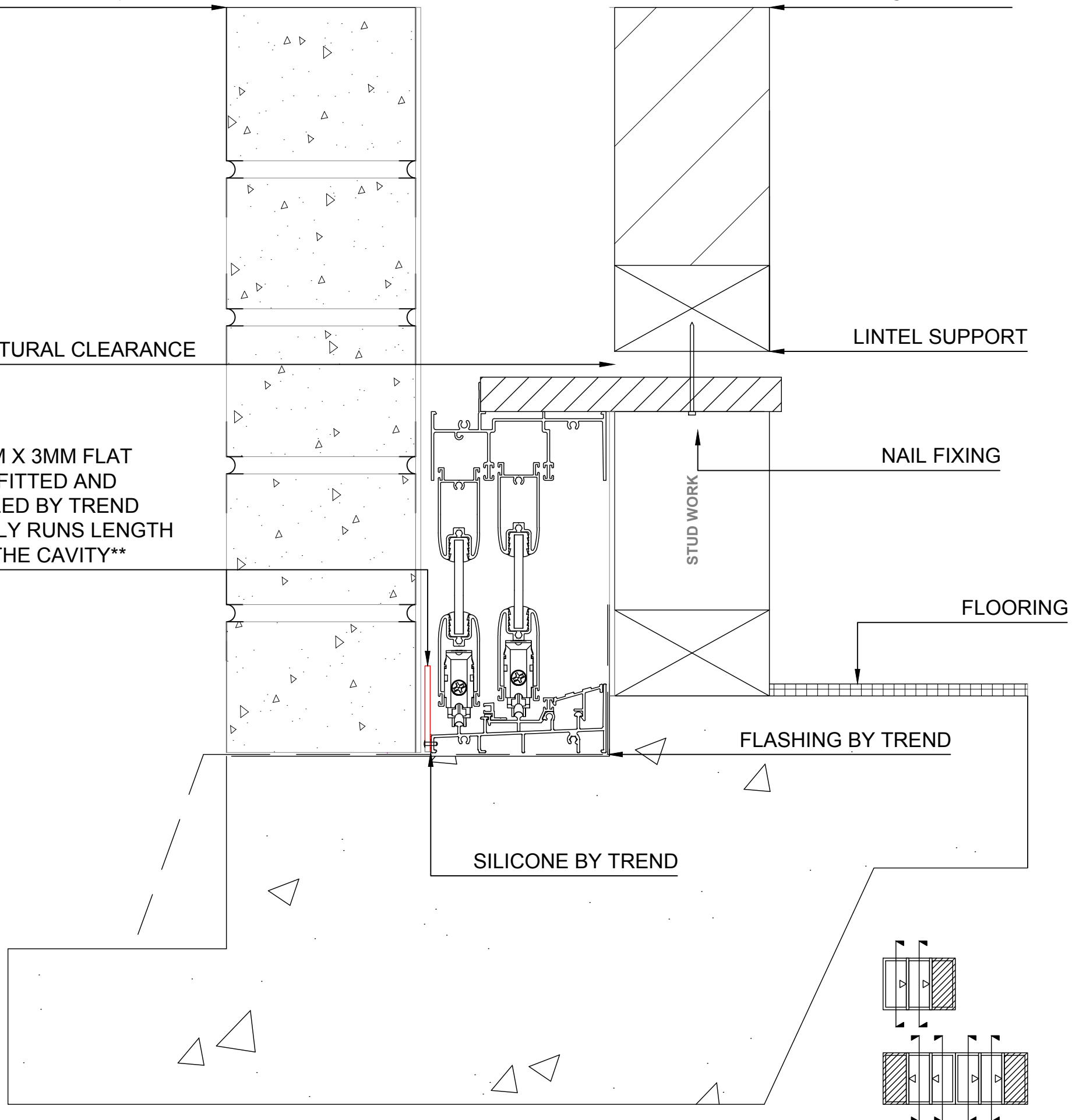
NAIL FIXING

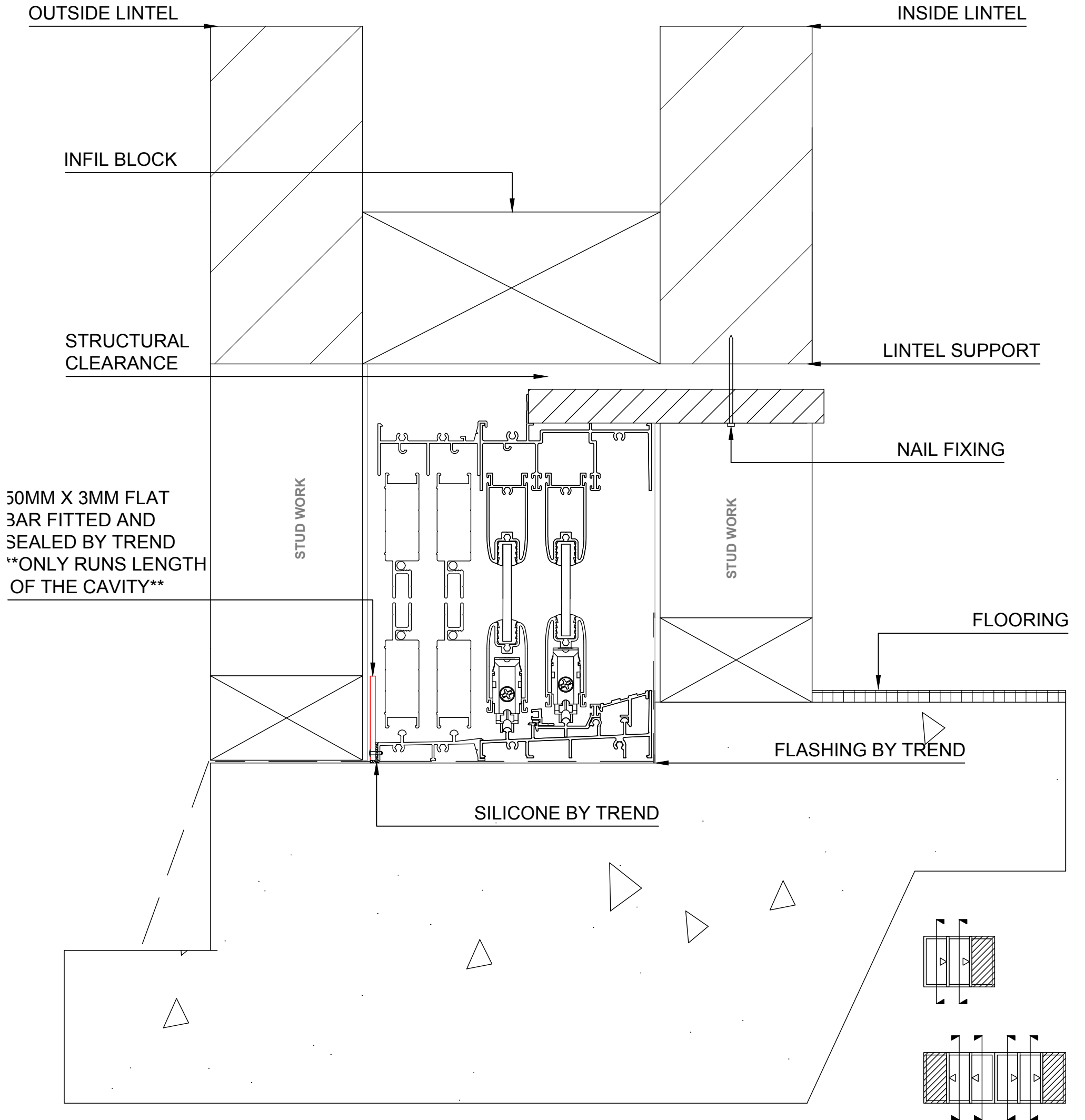
STUD WORK

FLOORING

FLASHING BY TREND

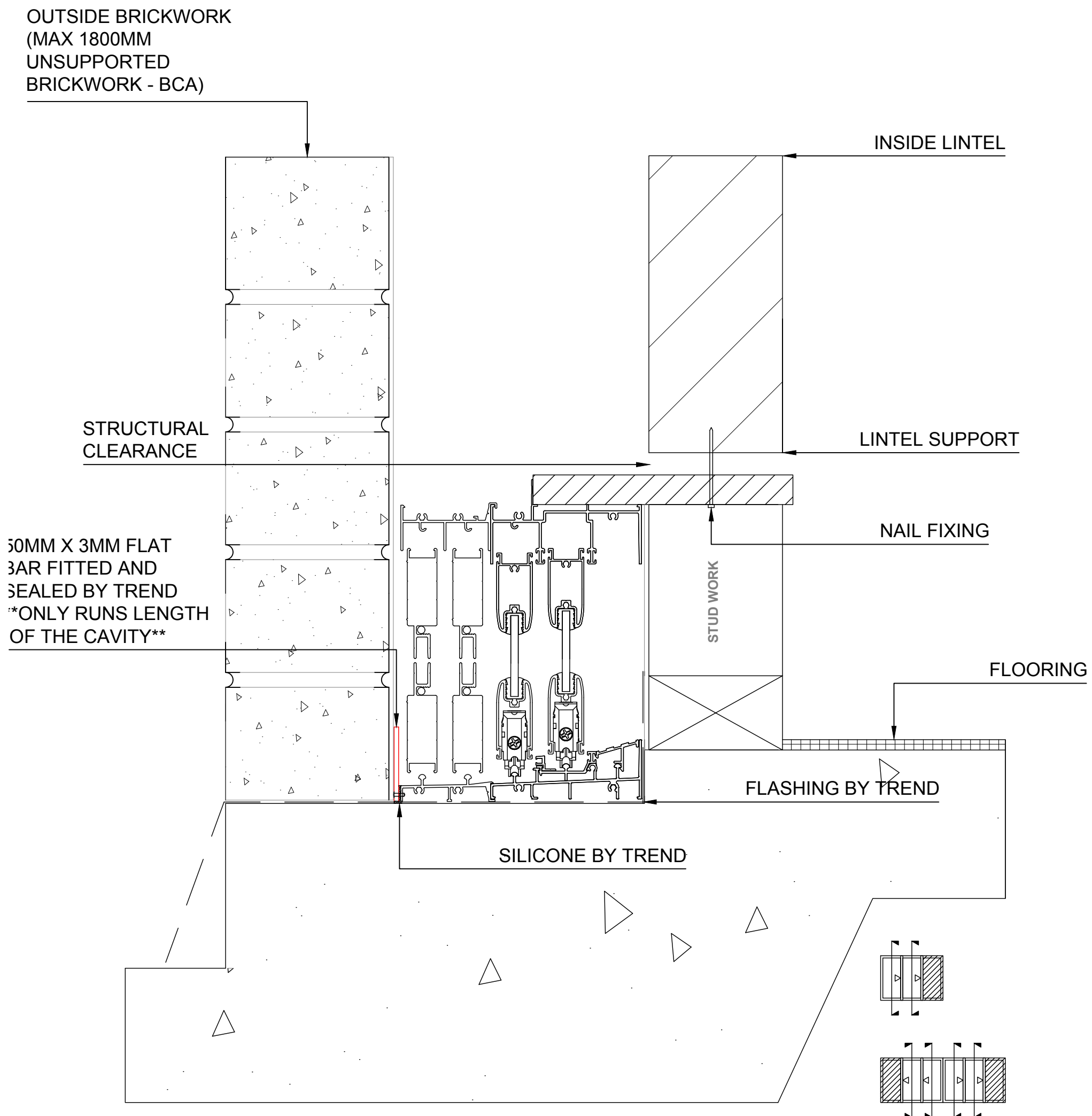
SILICONE BY TREND

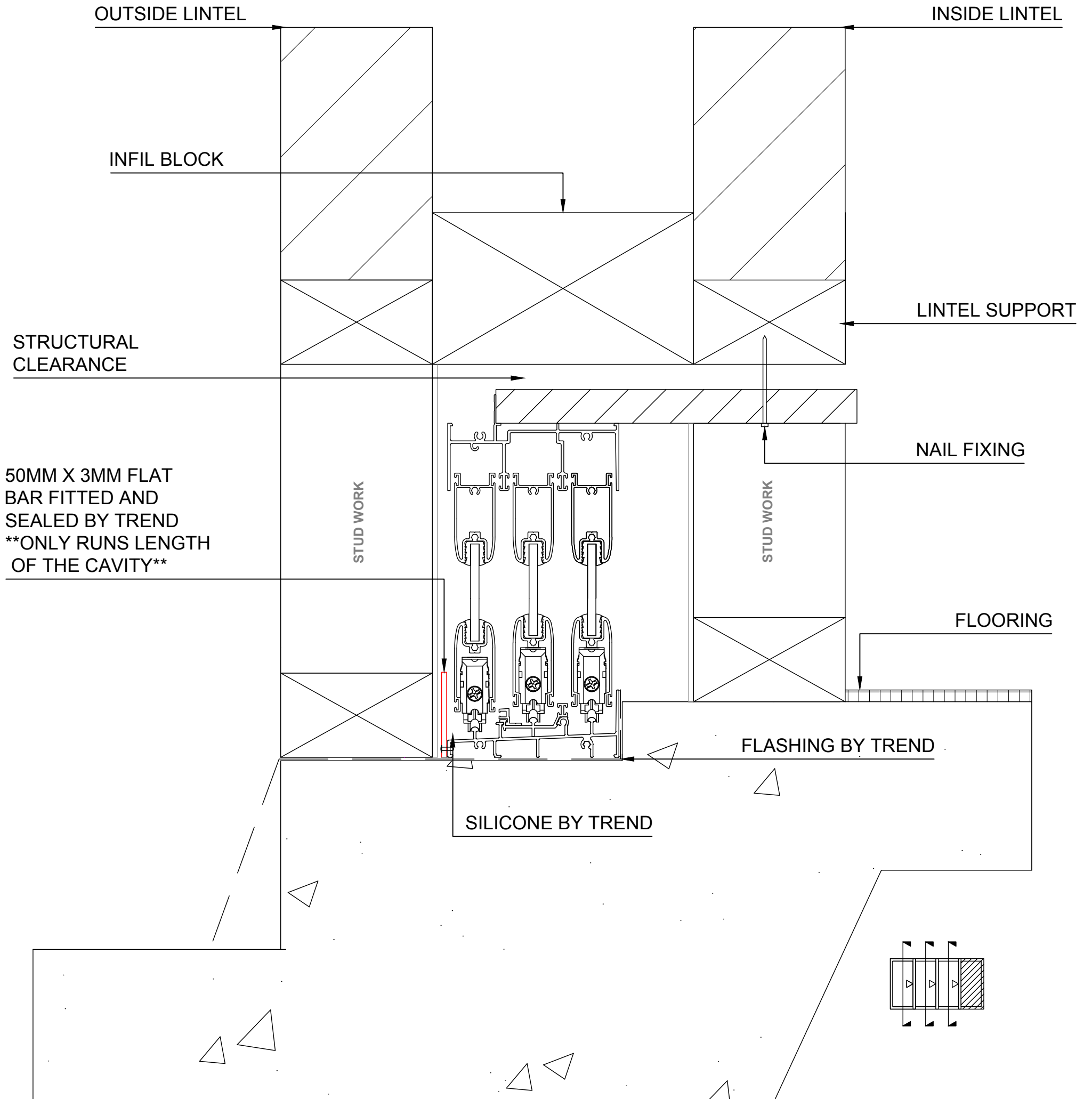




QCSD - TECHNICAL MANUAL

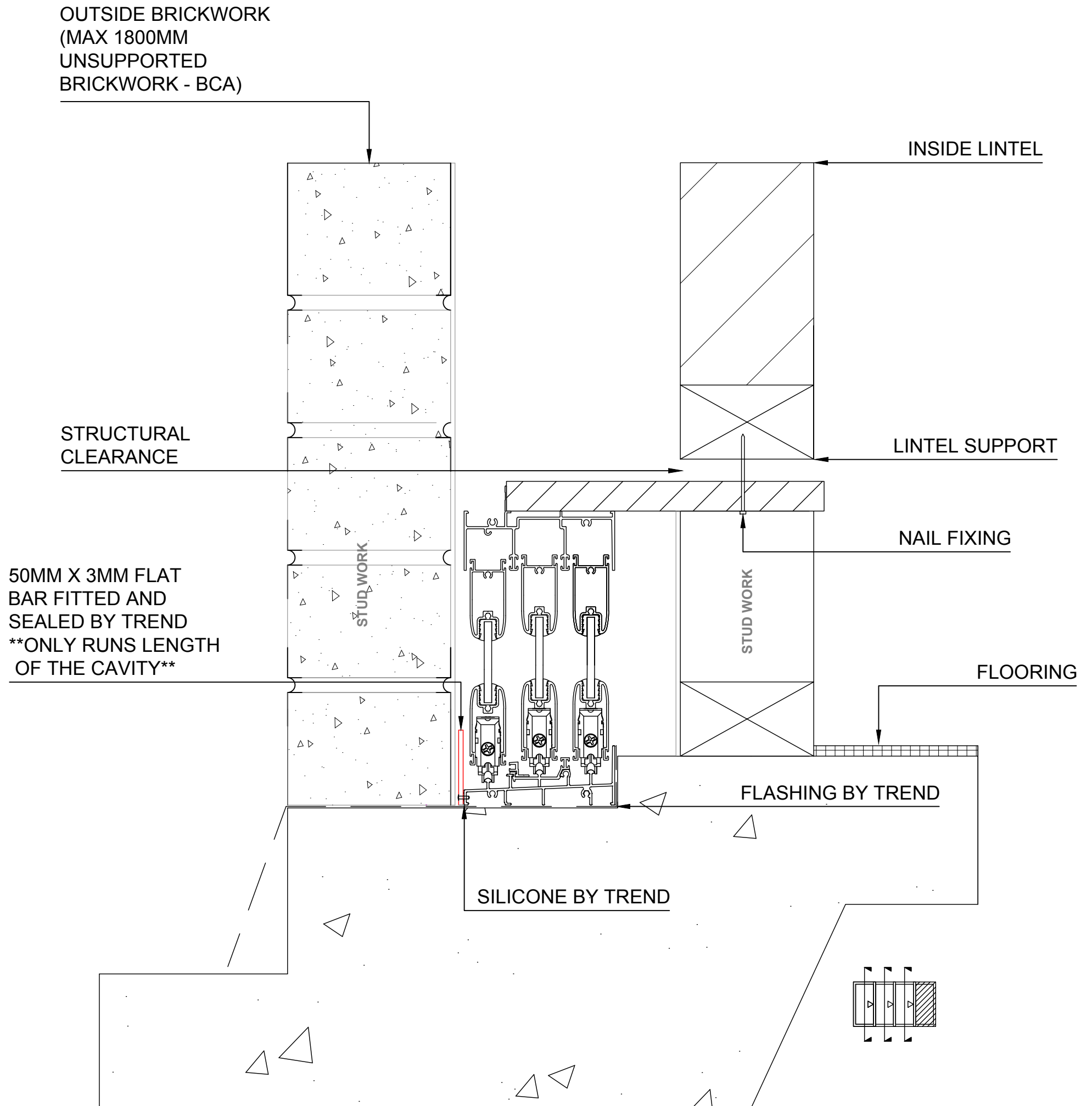
5.0 - BUILDING IN DETAIL | UNSUPPORTED BRICKWORK | ELEVATION VIEWS | 2 PANEL & 4 PANEL WITH SCREENS



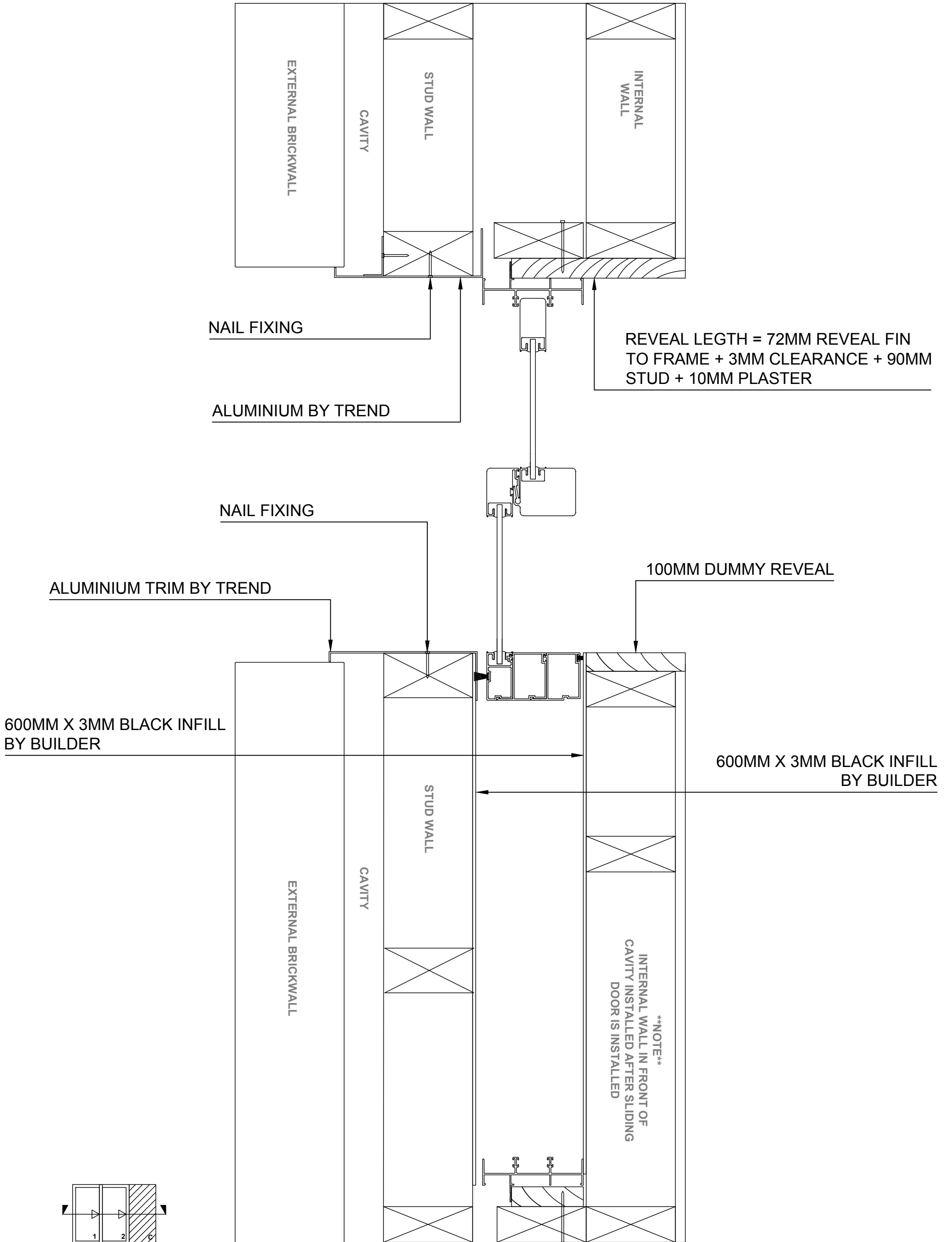


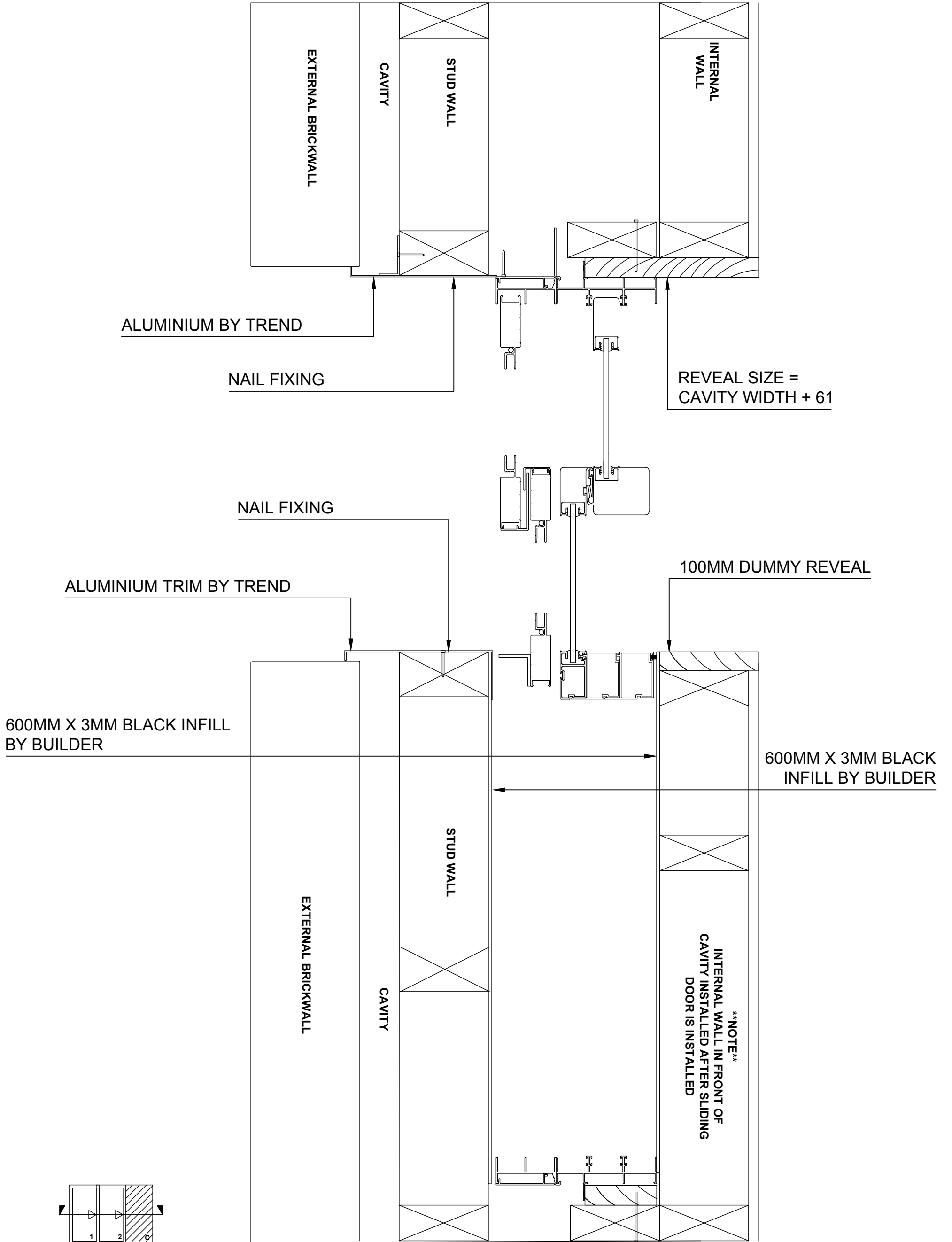
# QCSD - TECHNICAL MANUAL

5.0 - BUILDING IN DETAIL | UNSUPPORTED BRICKWORK | ELEVATION VIEWS | 3 PANEL AND 6 PANEL

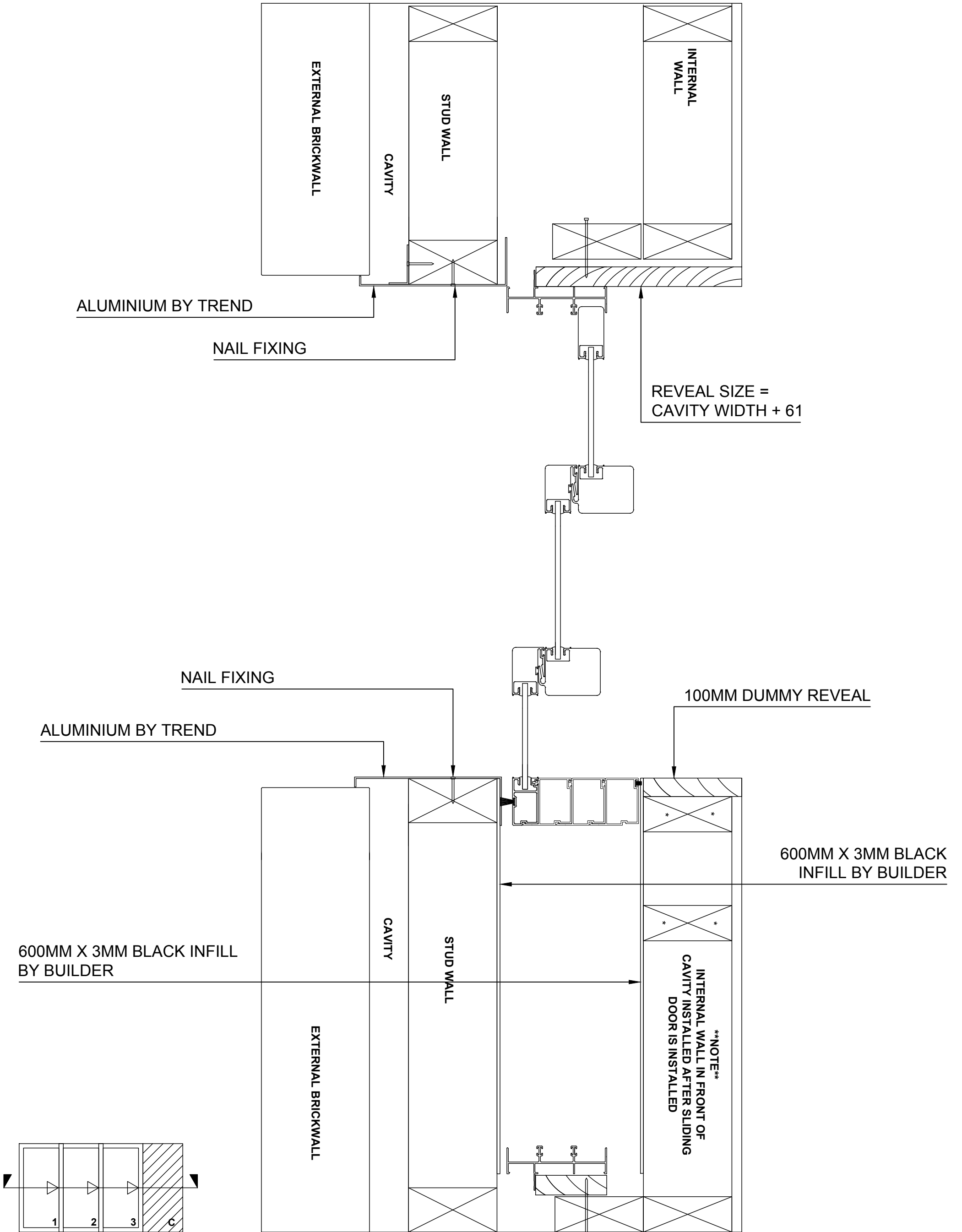


5.0 - BUILDING IN DETAIL | 2 PANEL | GENERIC STACKING CAVITY DOOR



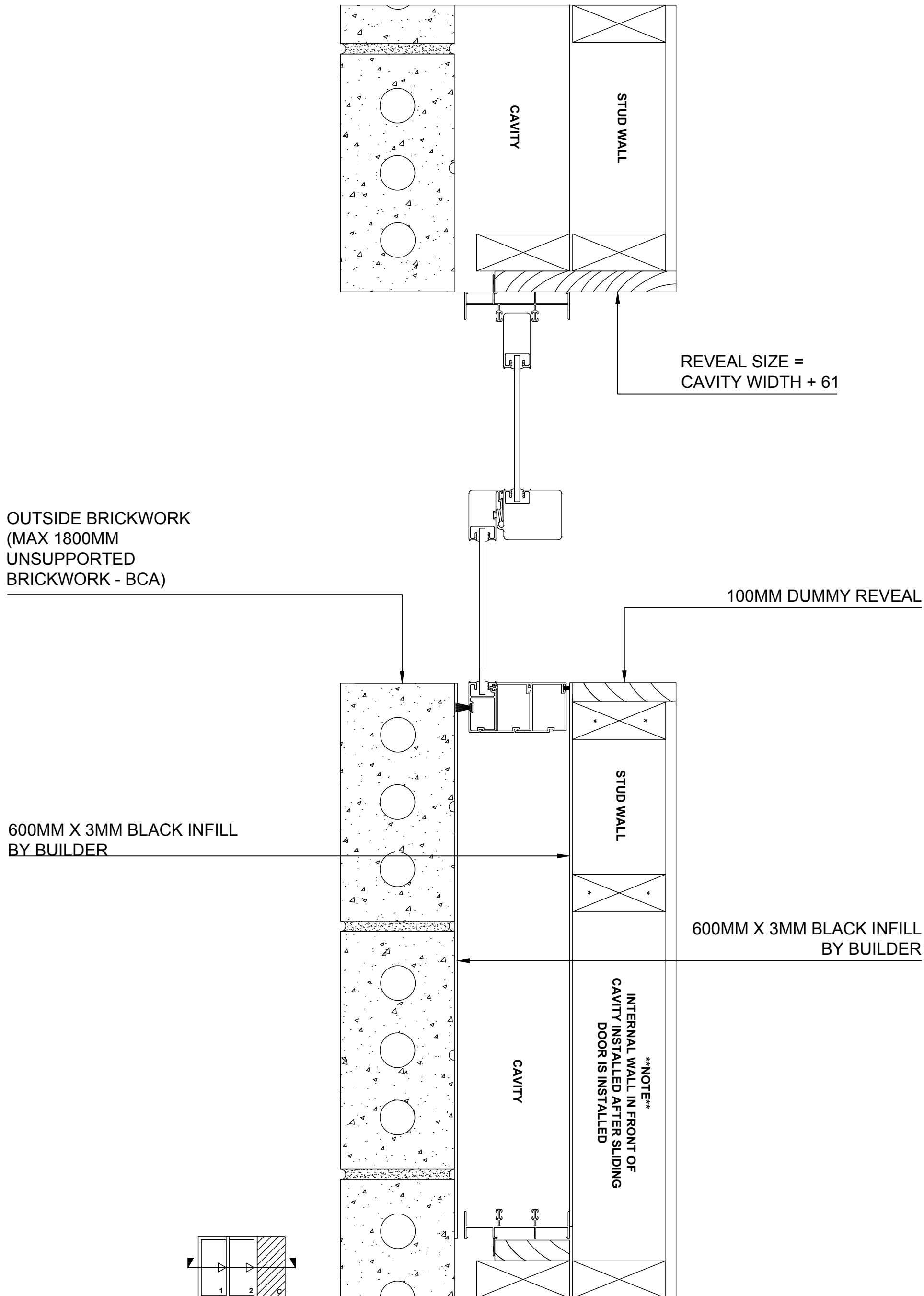


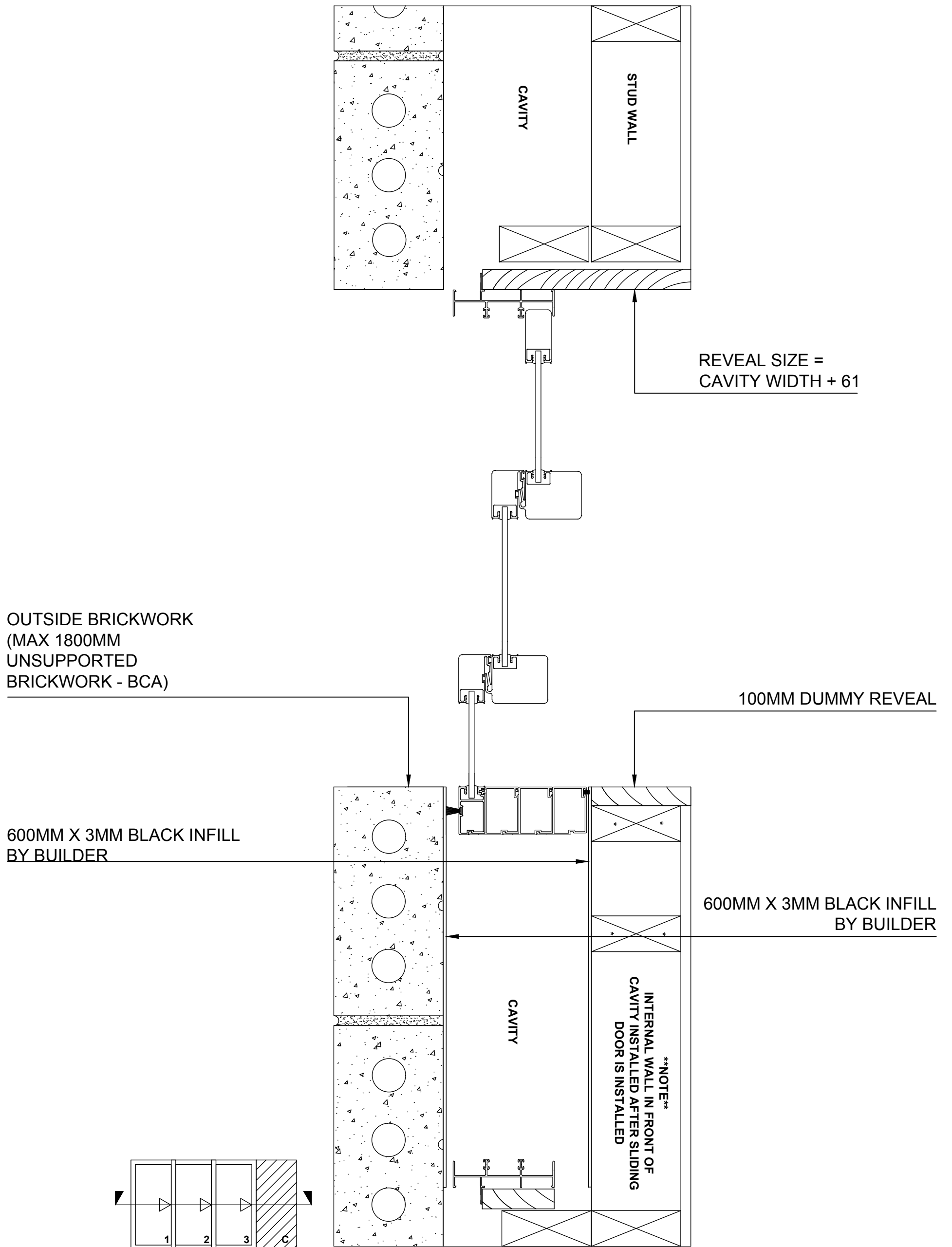




QCSD - TECHNICAL MANUAL

5.0 - BUILDING IN DETAIL | 4 PANEL | UNSUPPORTED BRICKWORK | STACKING CAVITY DOOR WITH SCREENS





QCSD - TECHNICAL MANUAL

5.0 - BUILDING IN DETAIL | 4 PANEL | UNSUPPORTED BRICKWORK | STACKING CAVITY DOOR

