

## Bifold Window - Features & Benefits

### FRAME

- Robust 102mm semi commercial aluminium window frame, ideal for larger bifolding windows.

### SASH

- 62mm wide window sash section with heights up to 1600mm\*.
- Maximum leaf size is 870mm wide.

*\*Configurations are open out only.*

### SILL

- If no sill is required this option for “servery windows” is available.\*

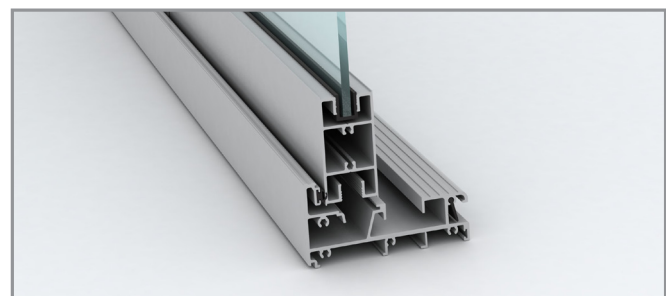
*\*No sill option does not meet water and wind requirements.*

### GLAZING & ENERGY EFFICIENCY

- All Trend® Windows and Doors comply with Australian Standards AS1288.
- Glazing options from 4mm single glazed to 18mm insulated glazed units (IGUs) .
- Energy efficiency options available to help reduce home energy consumption.
- All glazing options are Window Energy Rating Scheme (WERS) rated - providing a wide range of energy efficient solutions.

### ACOUSTICS

- Acoustic solutions available for improved noise reduction.
- High  $R_w$  ratings available.





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### WIND & WATER RATINGS

- All Trend® Windows and Doors are designed to meet and surpass 700Pa wind velocity rating and 150Pa water penetration rating and comply with Australian Standards AS2047.
- Bifold window rated at an air infiltration of 0.67L/s m<sup>2</sup>.

### HARDWARE

- **Infinity** Satin Chrome hardware supplied as standard.
- Optional colours available are:
  - Pearl White
  - Stone Beige
  - Anodic Natural Matt
  - Gloss Black
- Durable stainless steel hinges available as standard.
- Window locks can be keyed alike to other Quantum® products for ease of use.

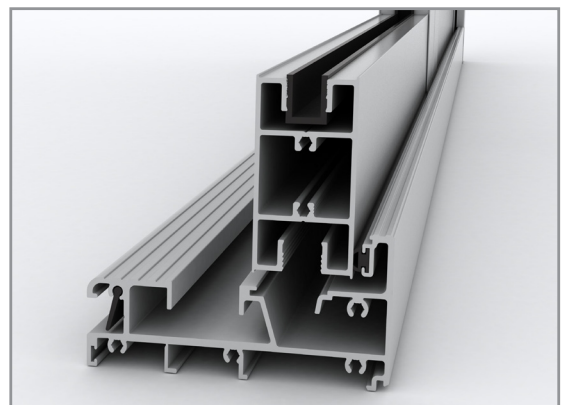
### OPTIONS

- Glazing options also available in bar layout styles:
  - Colonial
  - Federation
  - Ovolo glazing bar style\*
- Wide range of powdercoated colours.
- Customised WERS ratings.
- Variety of sizes and custom made options available.
- Variety of configuration options available.

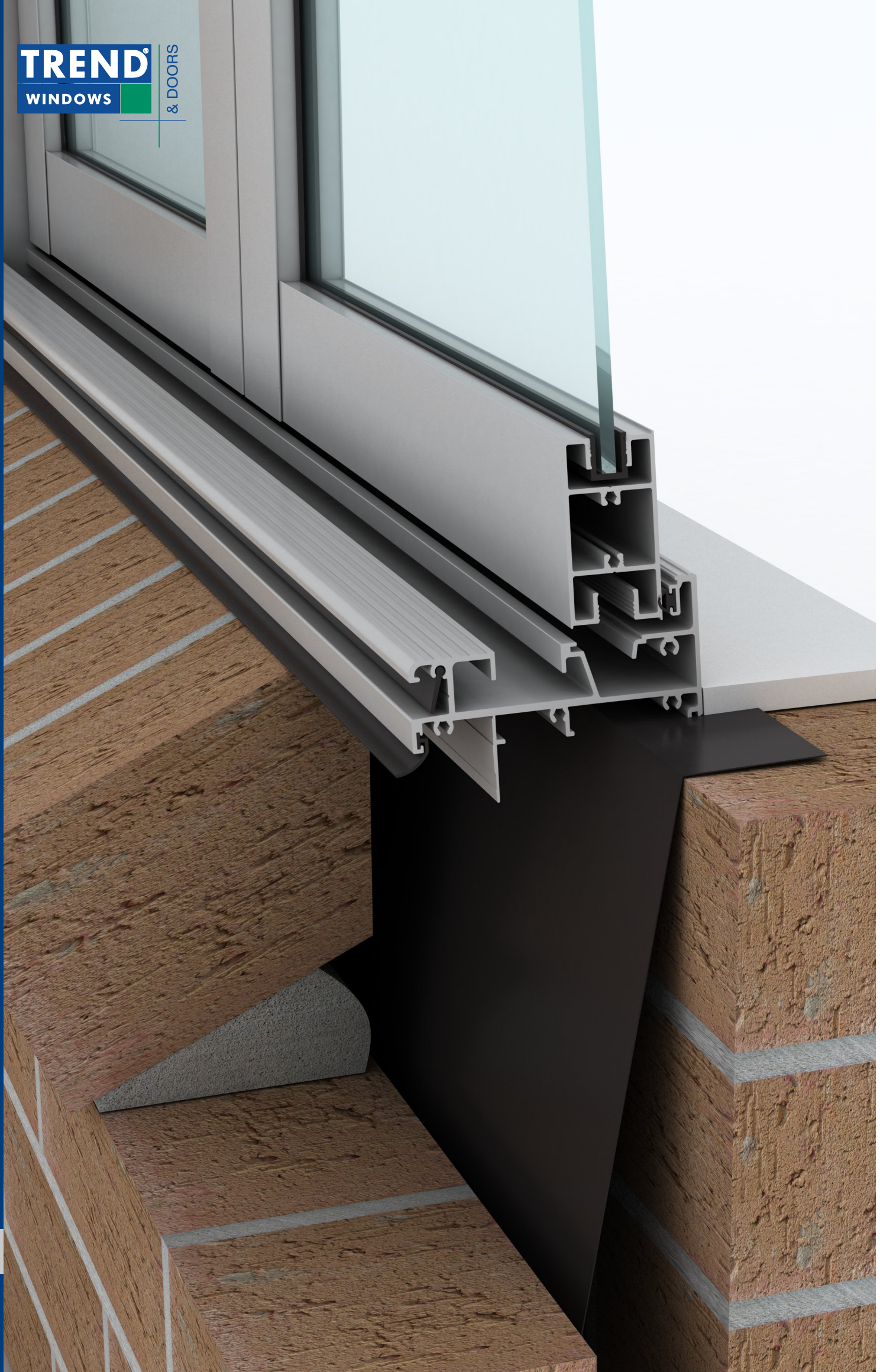
*\*Ovolo only available in single glazing.*

### DELIVERY

- Protective wrapping for delivery to site comes standard for all Quantum® products.



Please note that drawings displayed are not to scale



# Quantum<sup>®</sup> Bifold Window Installation

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# Bifold Window - Installation

Building In Detail | Brick Veneer - 240mm wall



## INSTALLING FRAME CORRECTLY

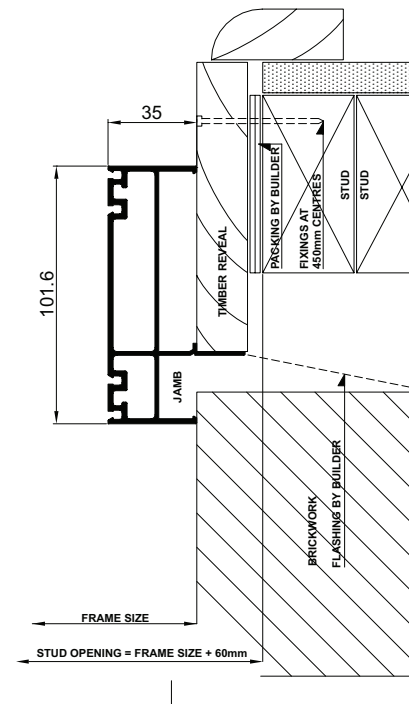
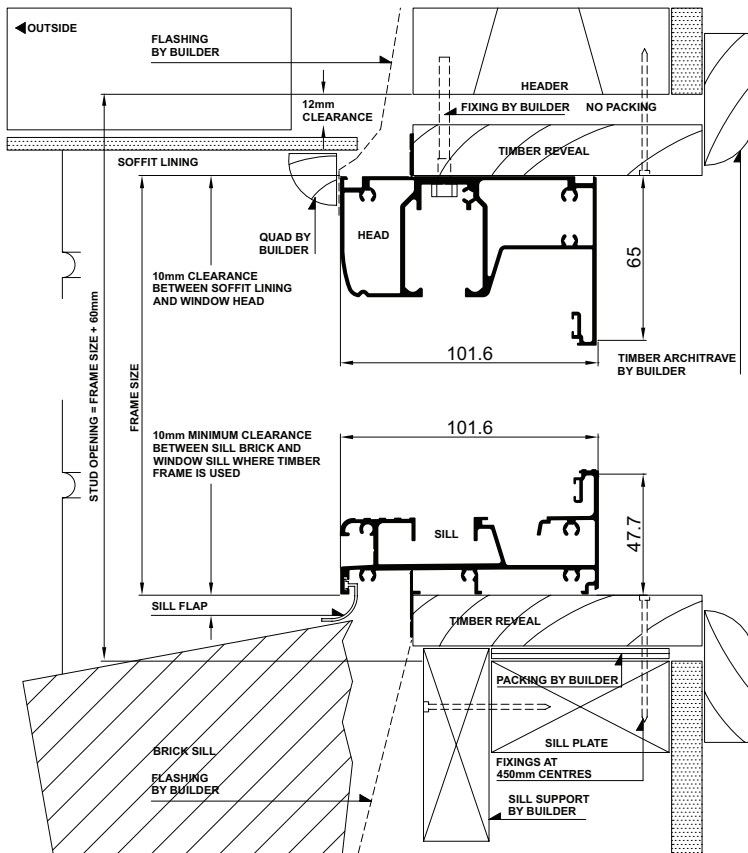
- Fit flashing to window surround (refer to drawing below).
- Measure the frame opening to ensure that there is sufficient room for the product and additional packing.

### Stud Opening:

Height = Frame Size + 60mm

Width = Frame Size + 60mm

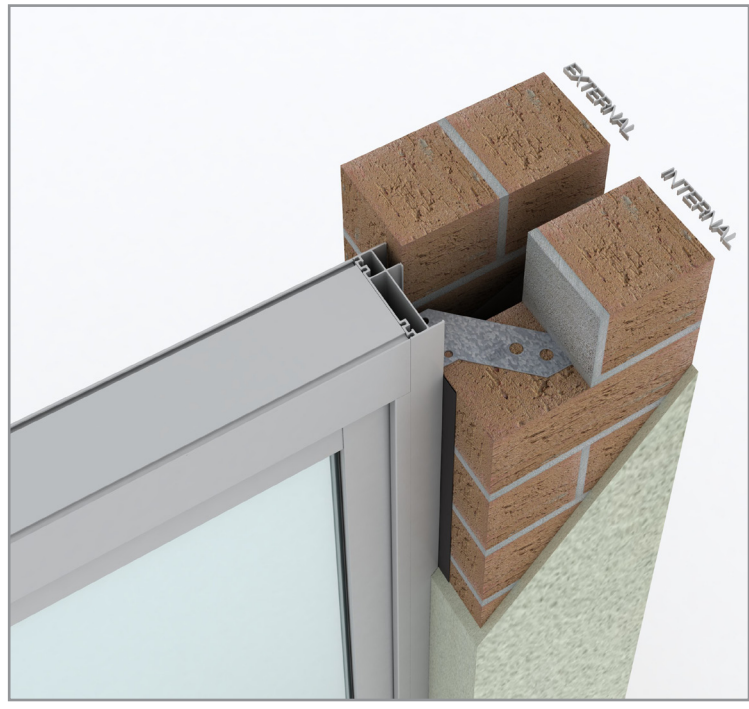
- Secure aluminum windows by nailing through reveal into studwork - fixing at 450mm maximum centres.
- Sill bricks should be at least 10mm clear of window frame to allow settlement in brick veneer construction.
- Header beam should be at least 12mm clear of window frame.
- Do not permit weight of eaves or arch bars to bear on any window or door frame. **(Windows and doors are not load bearing.)**
- To ensure the satisfactory long term performance of window, install sill support (refer to drawings below).
- **Build-in 3mm camber to head.**
- **Bifolds top-hung - beam must support weight.**





# Bifold Window - Installation

Building In Detail | Double Brick - 280mm wall



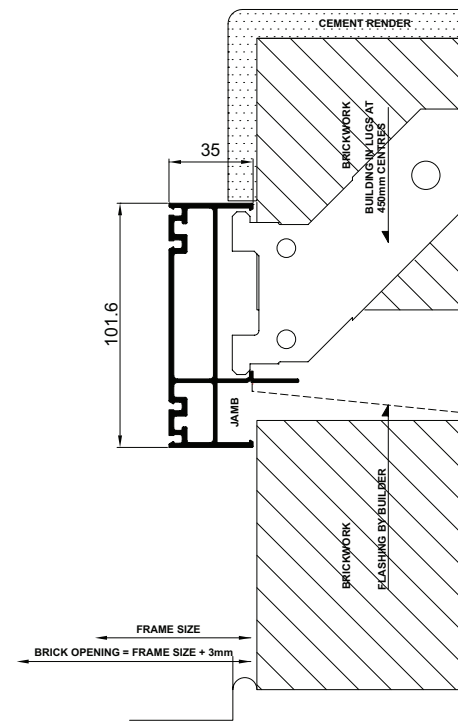
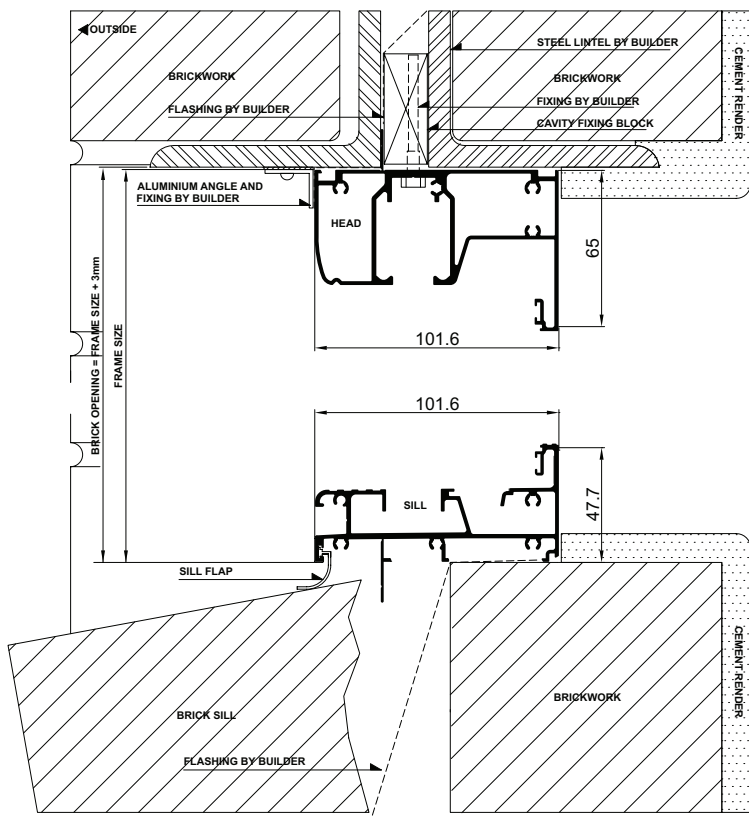
## INSTALLING FRAME CORRECTLY

- Fit flashing to window surround (refer to drawing below).
- Measure the frame opening to ensure that there is sufficient room for the product and additional packing.

### Brick Opening:

Height = Frame Size + 3mm  
Width = Frame Size + 3mm

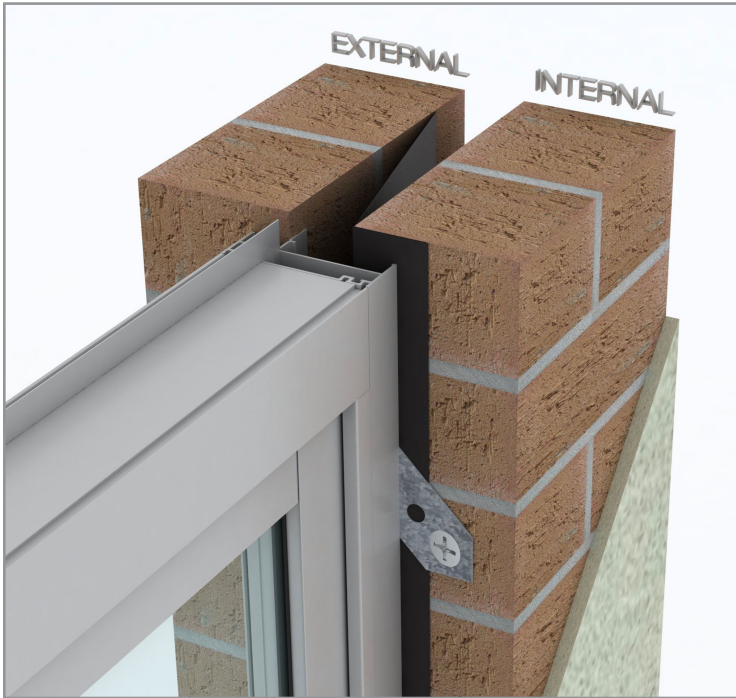
- Secure aluminum windows by using building lug - fixing at 450mm maximum centres.
- Sill bricks should be at least 10mm clear of window frame to allow settlement in brick veneer construction.
- Do not permit weight of eaves or arch bars to bear on any window or door frame. **(Windows and doors are not load bearing.)**
- **Build-in 3mm camber to head.**
- **Bifolds top-hung - beam must support weight.**



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# Bifold Window - Installation

Building In Detail | Double Brick - 280mm wall | Prepared Opening



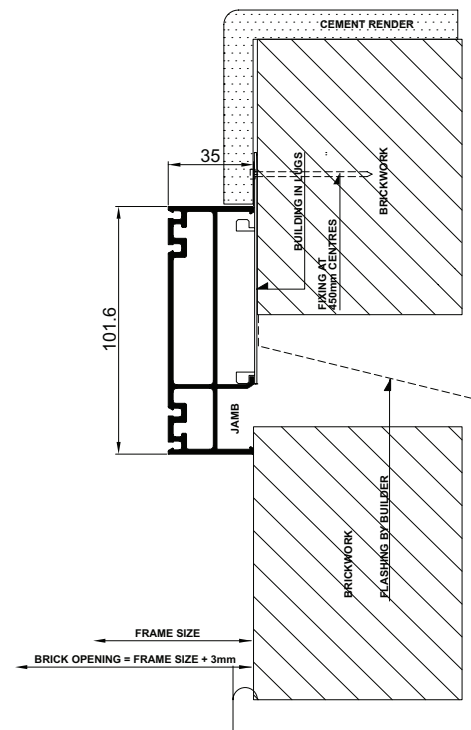
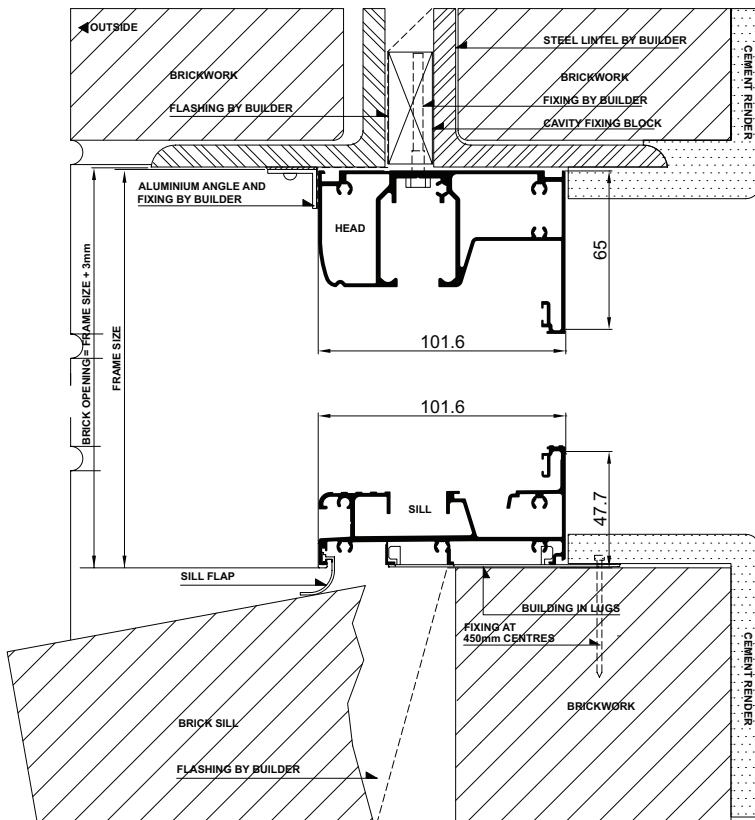
## INSTALLING FRAME CORRECTLY

- Fit flashing to window surround (refer to drawing below).
- Measure the frame opening to ensure that there is sufficient room for the product and additional packing.

**Brick Opening:**

Height = Frame Size + 3mm  
Width = Frame Size + 3mm

- Secure aluminum windows by using building lug - fixing at 450mm maximum centres.
- Sill bricks should be at least 10mm clear of window frame to allow settlement in brick veneer construction.
- Do not permit weight of eaves or arch bars to bear on any window or door frame. **(Windows and doors are not load bearing.)**
- **Build-in 3mm camber to head.**
- **Bifolds top-hung - beam must support weight.**





# Bifold Window - Installation

Building In Detail | Cladding on Studwall



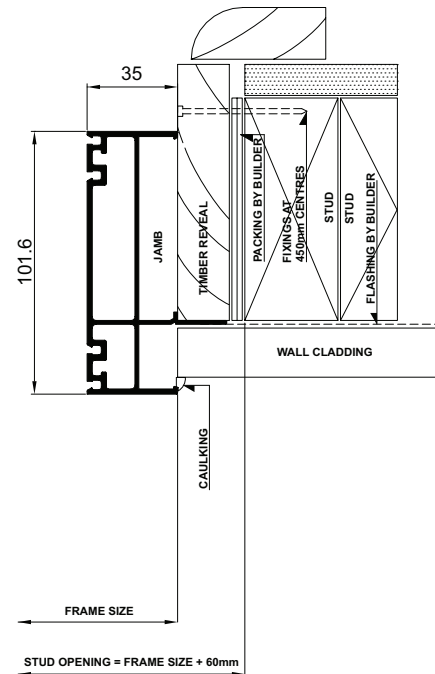
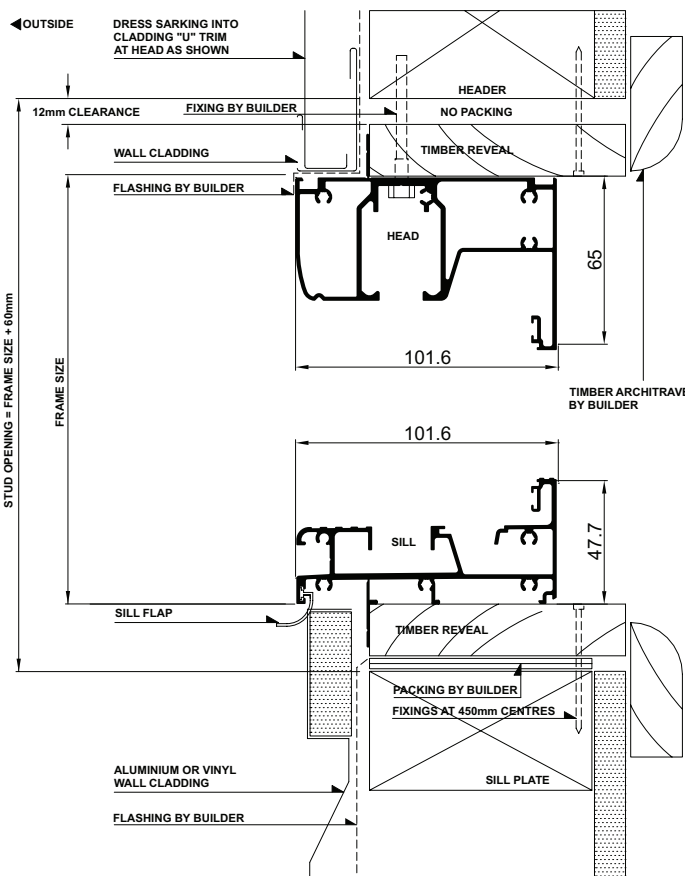
## INSTALLING FRAME CORRECTLY

- Fit flashing to window surround (refer to drawing below).
- Measure the frame opening to ensure that there is sufficient room for the product and additional packing.

### Stud Opening:

Height = Frame Size + 60mm  
Width = Frame Size + 60mm

- Secure aluminum windows by nailing through reveal into studwork - fixing at 450mm maximum centres.
- Header beam should be at least 12mm clear of window frame.
- Do not permit weight of eaves or arch bars to bear on any window or door frame. **(Windows and doors are not load bearing.)**
- To ensure the satisfactory long term performance of windows, install sill support (refer to drawings below).
- **Build-in 3mm camber to head.**
- **Bifolds top-hung - beam must support weight.**

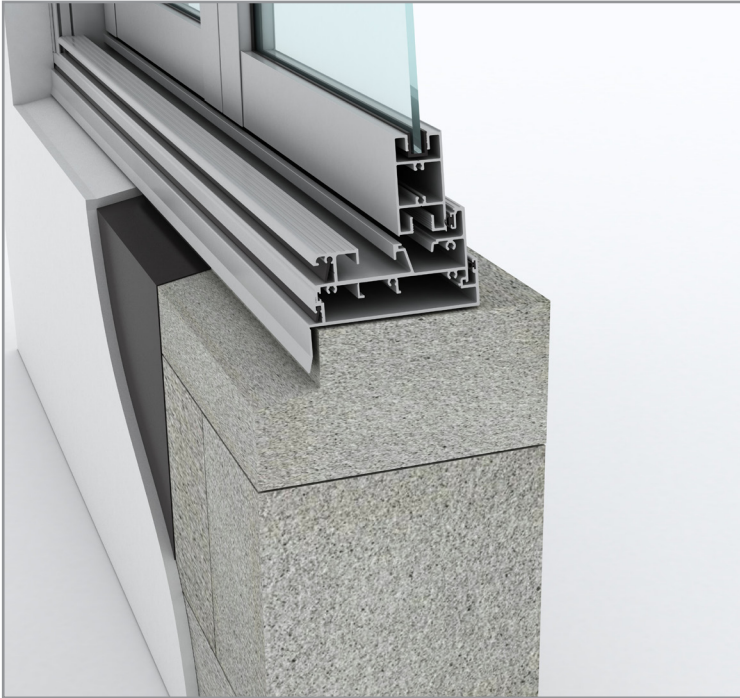


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# Bifold Window - Installation

Building In Detail | **Blockwork**



## INSTALLING FRAME CORRECTLY

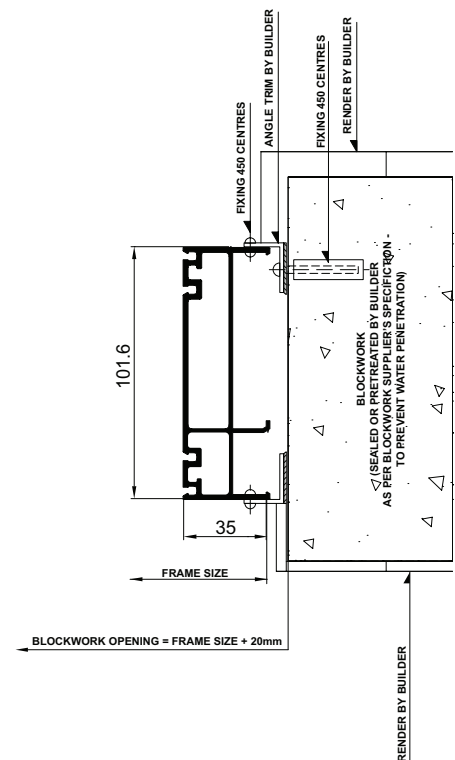
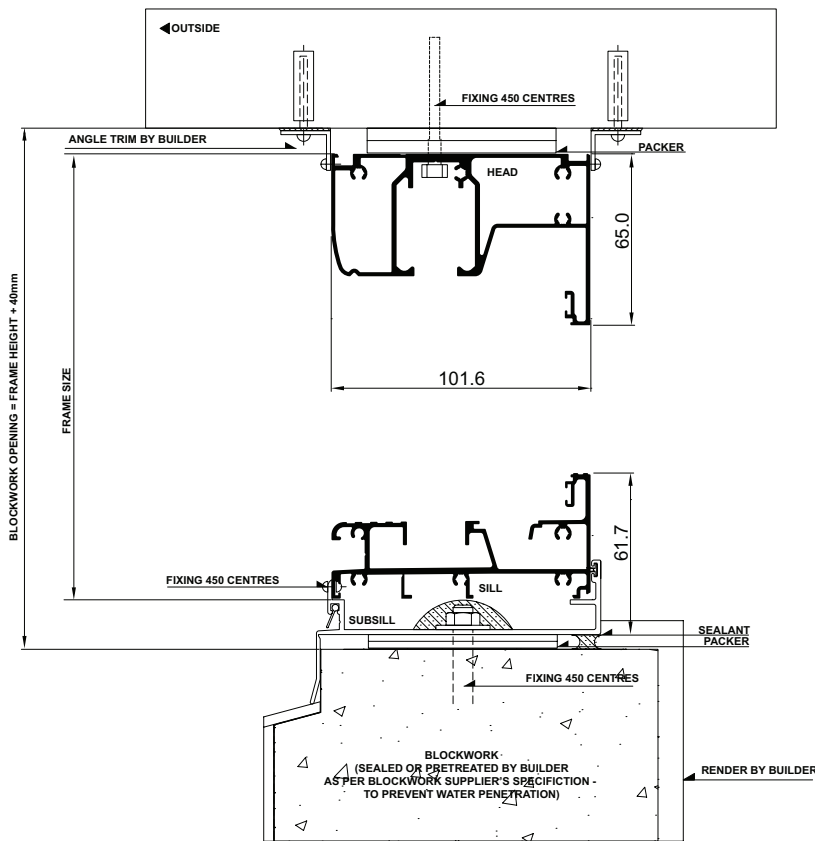
- Measure the frame opening to ensure that there is sufficient room for the product and additional packing.

**Blockwork Opening:**

Height = Frame Size + 40mm

Width = Frame Size + 20mm

- Fit subframe to opening and seal fixings.
- Seal ends of subsill with angle.
- Fit window to subframe (screw or pop-rivet).
- Do not permit weight of eaves or arch bars to bear on any window or door frame. **(Windows and doors are not load bearing.)**
- **Build-in 3mm camber to head.**
- **Bifolds top-hung - beam must support weight.**



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# Bifold Window - Installation

Building In Detail | Hebel Power Panel



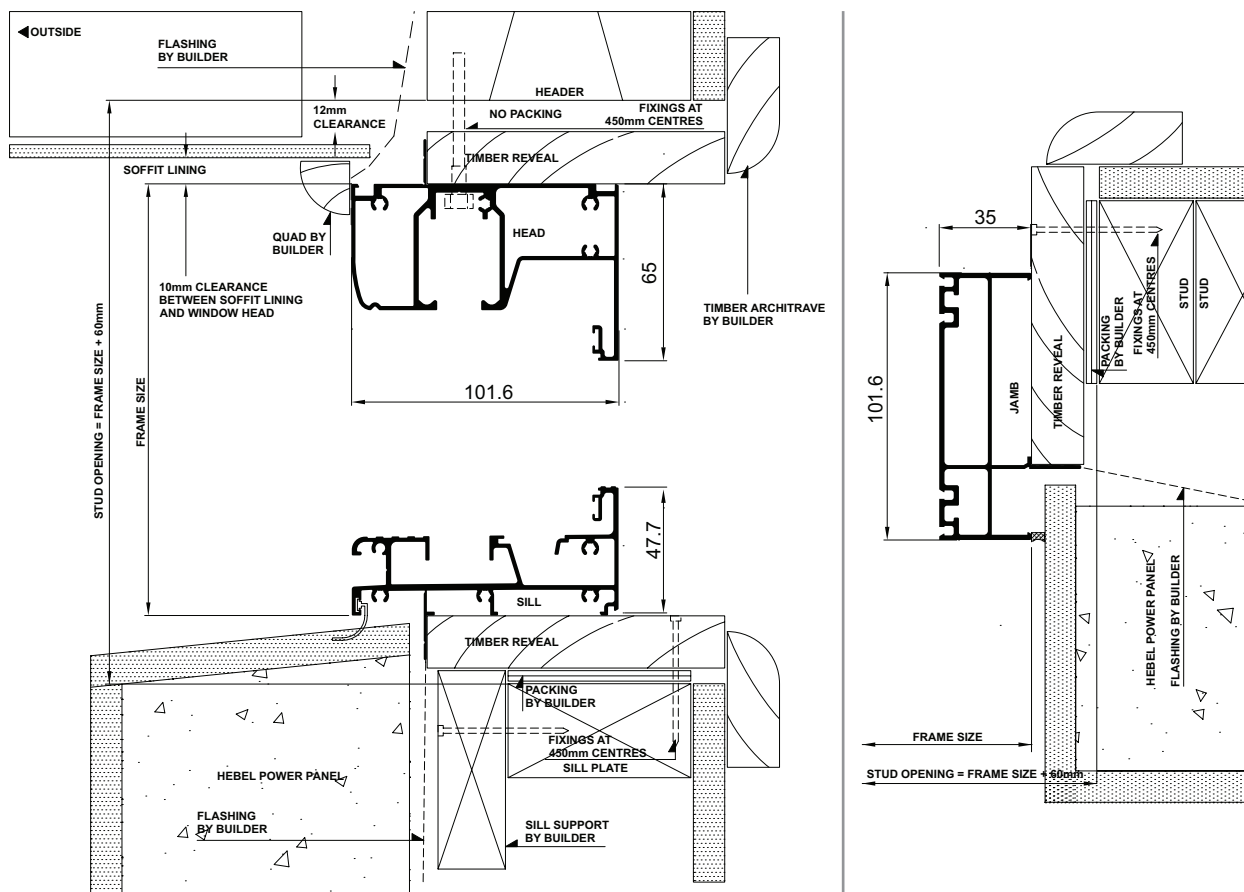
## INSTALLING FRAME CORRECTLY

- Fit flashing to window surround (refer to drawing below).
- Measure the frame opening to ensure that there is sufficient room for the product and additional packing.

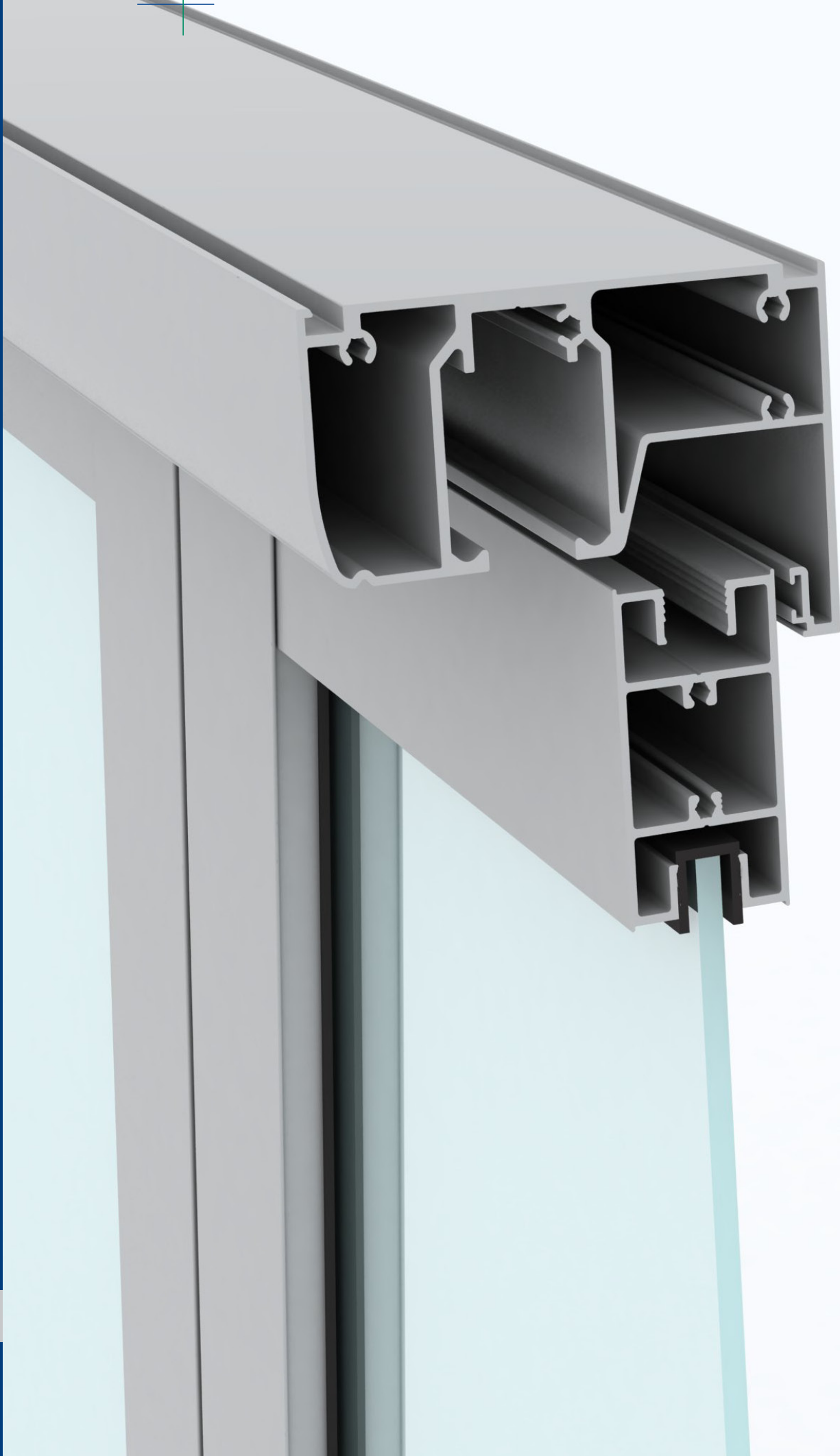
### Stud Opening:

Height = Frame Size + 60mm  
Width = Frame Size + 60mm

- Secure aluminum windows by nailing through reveal into studwork - fixing at 450mm maximum centres.
- Caulk between render and frame.
- Header beam should be at least 12mm clear of window frame.
- Do not permit weight of eaves or arch bars to bear on any window or door frame. **(Windows and doors are not load bearing.)**
- To ensure the satisfactory long term performance of windows, install sill support (refer to drawings below).
- **Build-in 3mm camber to head.**
- **Bifolds top-hung - beam must support weight.**



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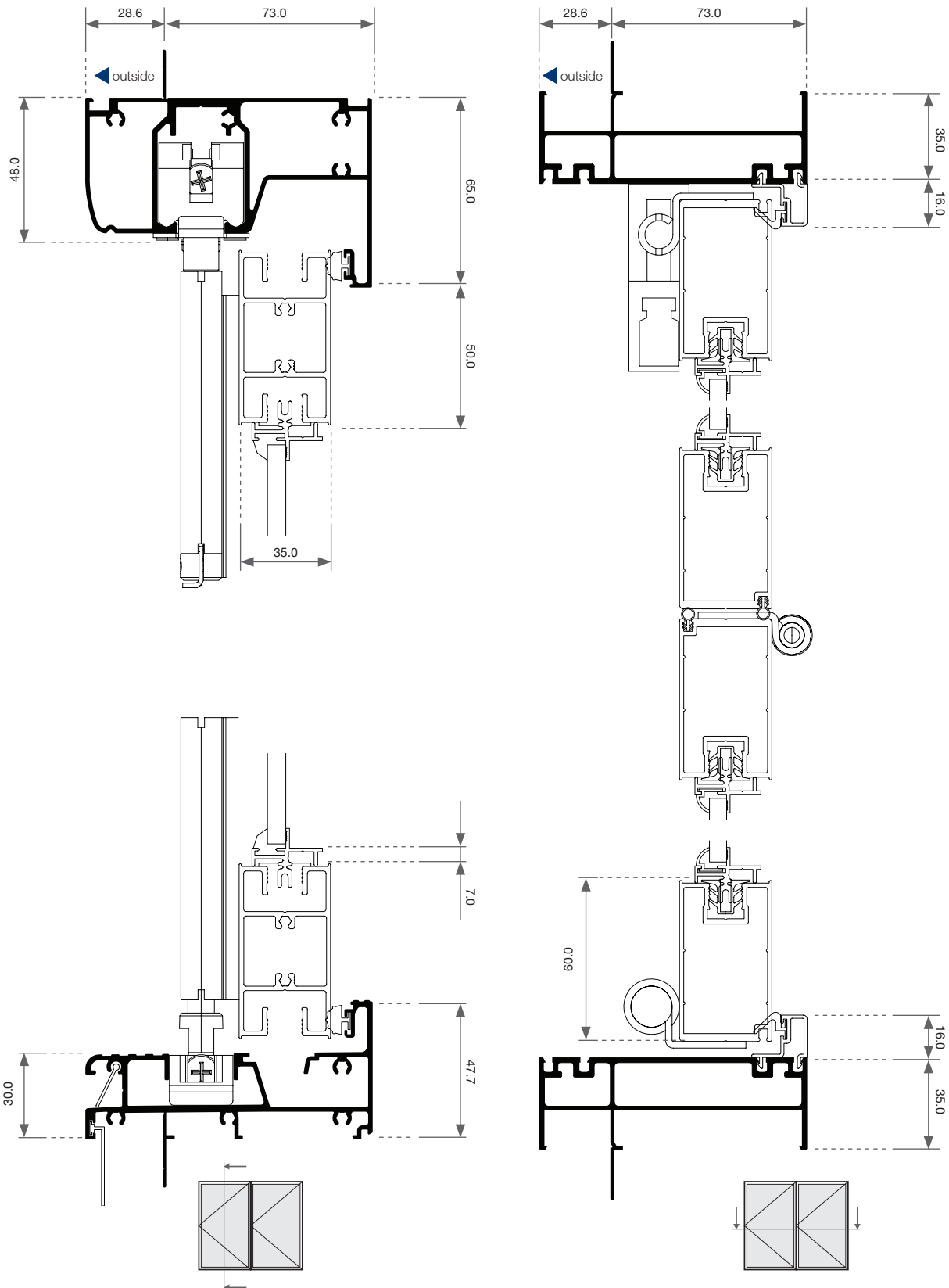
# Quantum<sup>®</sup> Bifold Window

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## Cross Sectional Views

## Bifold Window - Cross Sectional View

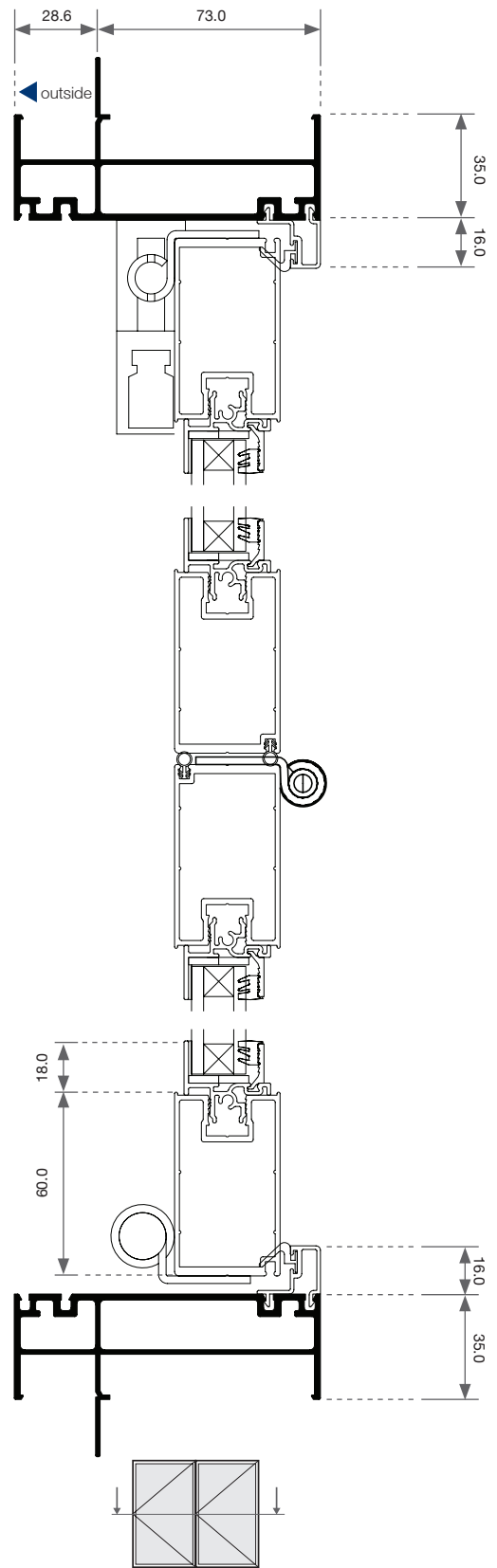
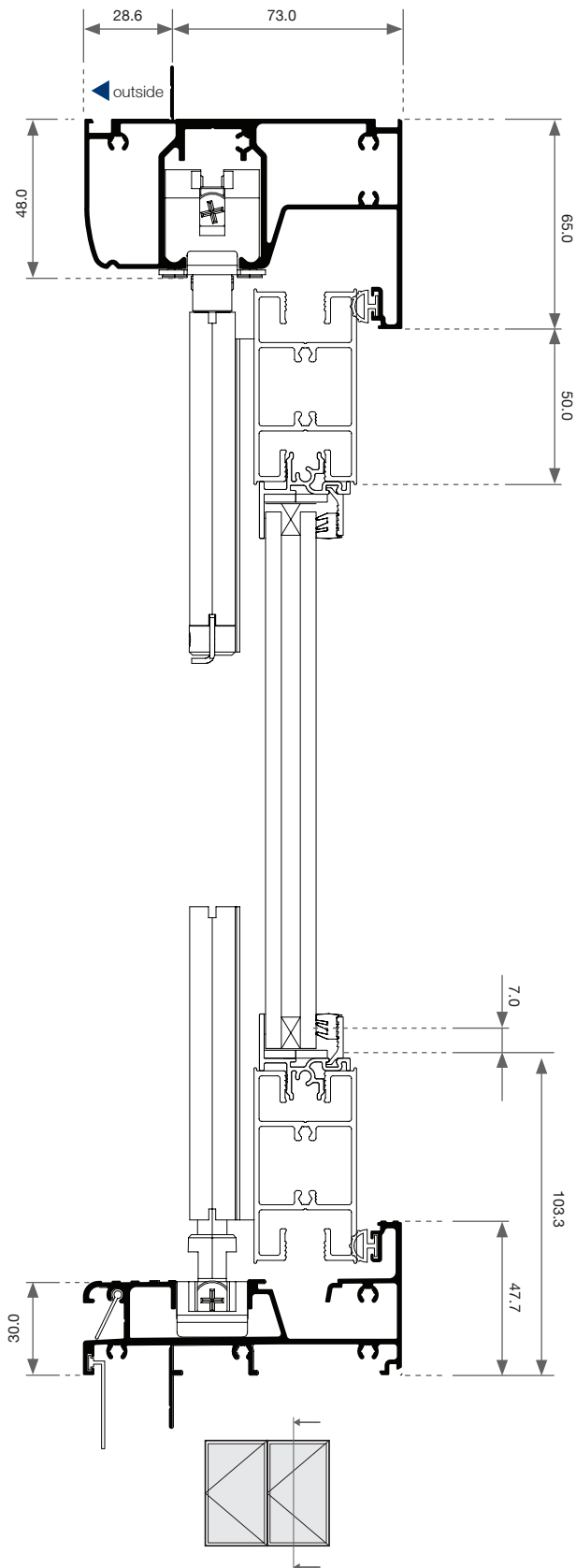
### Two Lite





# Bifold Window - Cross Sectional View

Two Lite | Double Glazed



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